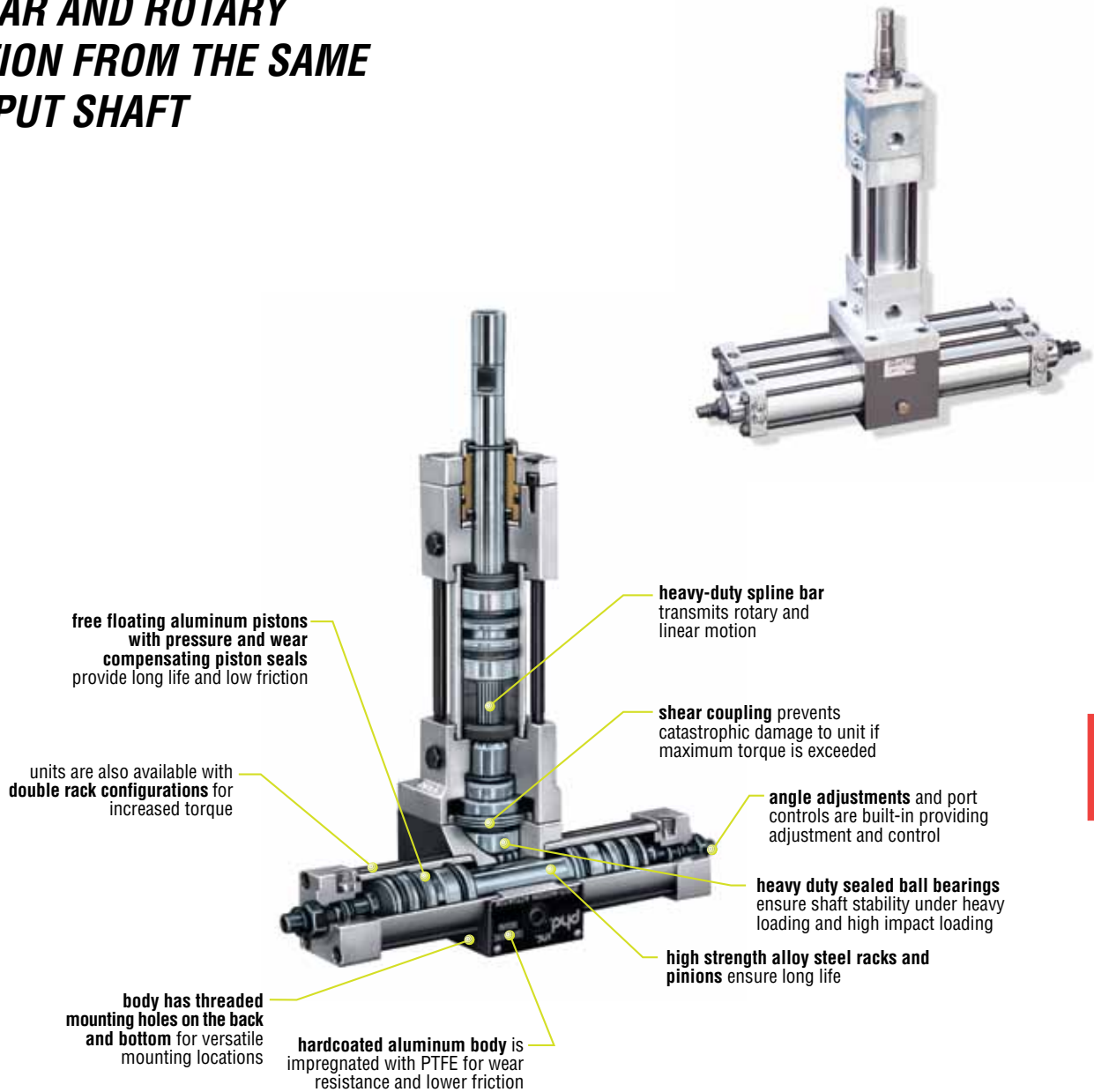


1000-8000



LINEAR AND ROTARY MOTION FROM THE SAME OUTPUT SHAFT



1000-8000

Major Benefits

- Provides independent rotary and linear motion from one output shaft.
- Ideal for part transfer, positioning, and orientation.
- Sealed shaft ball bearings on rotary section provide long life and low friction.
- Shear coupling prevents catastrophic damage to unit if maximum torque is exceeded.
- Simple construction allows easy field reparability.

Industry Uses

- Part positioning
- Pick and place applications
- Testing procedures (pharmaceutical)
- Part load/unload or transfer

ORDERING DATA: 1000-8000 MULTI-MOTION ACTUATORS

1000-8000

TO ORDER SPECIFY:

Type, Design No., Mounting Style, Series, Angle of Rotation, Stroke, Rod End Style, Cushions and/or Shock Pads, and Options.



MOUNTING STYLE

B - Tapped holes in linear and rotary section - (standard)
RF - Rod Flange on linear section
CF - Flange on rotary section
F - Foot Mount thru holes on linear section

ANGLE OF ROTATION STANDARD ANGLES

45°, 90°, 180°, 270°, 360°, and 450°
For other available rotations, consult PHD.

ROD END STYLE

PL - Plain rod end
PK - Plain with Keyway and preload Keyway
KY - Threaded with Keyway and preload Keyway
MT - Male Thread only

ROTARY SECTION CUSHION

D1 - Cushion clockwise
D2 - Cushion counterclockwise

ROTARY SECTION SHOCK PADS

B1 - Shock Pad clockwise
B2 - Shock Pad counterclockwise (Shock Pads are not available for Hydraulic use.)

ROTARY SECTION OPTIONS

C - Port in Position 1 (Available only on Series 1000, 3000, 5000, and 7000. Not available on double rack units.)
F - Port in Position 4
K - PVA (1000- 4000 only)
H - Hall Sensor (Set Point Module is ordered separately). For rotations not exceeding 180°, see Switches & Sensors section. (N/A on Mx2x units)
I - Port Position 1 on top rack
Port Position 3 on bottom rack
NOTE: Sensor must be used with a PHD Set Point Module. See Switches and Sensors section for information and ordering data.

MA1

1

F

3

180 x

3 - KY

DR-BC

D1-B2

S

C

M

TYPE

MA1 - 150 psi [10 bar] Air
MA2 - 150 psi [10 bar] Air with Aux. Shaft Ext.
MH1 - 1500 psi [100 bar] Hyd.
MH2 - 1500 psi [100 bar] Hyd. with Aux. Shaft Ext.

DESIGN NO.

1 - Imperial
5 - Metric

STROKE

1" [25 mm] to 12" [300 mm] in 1" [25 mm] increments
Other strokes available.
Consult PHD.

LINEAR SECTION CUSHION

DR - Cushion on rod end
DC - Cushion on cap end

LINEAR SECTION SHOCK PADS

BR - Shock Pad on rod end
BC - Shock Pad on cap end
(Cushion and Shock Pads are not available on the same end. Shock Pads are not available for Hydraulic use.)

LINEAR SECTION OPTIONS

R - PVA (1000-4000 only)
S* - Port in Position #2
T* - Port in Position #3
U* - Port in Position #4
*Options -S, -T, and -U imply that mounting holes and flow control locations remain unchanged relative to new port position. (Rotates with port. See options page 6-11.)

ROTARY AND LINEAR OPTIONS

E - Magnetic Piston for Hall Effect Switch
M - Magnetic Piston for Reed Switch
N - SAE Ports (Hydraulic units only)
V - Fluoro-Elastomer Seals
W - Close Tolerance Stroke & Rotation
Z1 - Electroless Nickel Plate, all ferrous parts

SERIES

1 (000) 1-1/8" [29] Bore linear section - Single Rack
2 (000) 1-1/8" [29] Bore linear section - Double Rack
3 (000) 1-3/8" [35] Bore linear & rotary section - Single Rack
4 (000) 1-3/8" [35] Bore linear & rotary section - Double Rack
5 (000) 2" [50] Bore linear & rotary section - Single Rack
6 (000) 2" [50] Bore linear & rotary section - Double Rack
7 (000) 3" [75] Bore linear & rotary section - Single Rack
8 (000) 3" [75] Bore linear & rotary section - Double Rack

NOTE:

1) SAE Ports available. Consult PHD for specific port size.

SWITCH MOUNTING BRACKETS

SERIES	SIZE NO.	
	LINEAR SECTION	ROTARY SECTION
1000 & 2000	-36	-32
3000 & 4000	-37	-34
5000 & 6000	-40	-38
7000 & 8000	-41	-39

See Switches and Sensors section for complete ordering information.

ANGLE ADJUSTMENT

Angle Adjustment is standard on all Multi-Motion Actuators.

PORT CONTROL®



BUILT-IN METER OUT FLOW CONTROL VALVE

Port Control is standard on both sections of Series 1000-4000 and rotary section only of Series 5000-8000 Actuators.

ENGINEERING DATA: 1000-8000 MULTI-MOTION ACTUATORS

SPECIFICATIONS	SERIES 1000-8000
PNEUMATIC OPERATING PRESSURE	20 to 150 psi [1.4 to 10 bar]
HYDRAULIC OPERATING PRESSURE*	40 to 1500 psi [2.8 to 103 bar]
OPERATING TEMPERATURE	-20° to 180°F [-29° to 82°C]
ROTATIONAL TOLERANCE	Nominal rotation +10°/-0°
STROKE TOLERANCE	±.031 [.8 mm]
ROTATIONAL BACKLASH	2° (1000/2000), 1° 30' (3000/4000) 1° 0' (5000/6000), 0° 30' (7000/8000)
LUBRICATION	Factory lubricated for rated life
MAINTENANCE	Field repairable

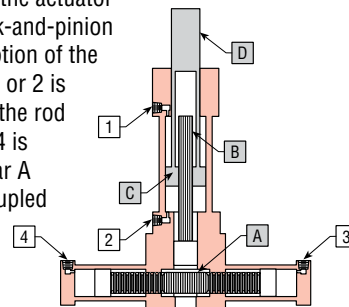
*See hydraulic pressure ratings for options chart below. All hydraulic ratings are based on non-shock hydraulic service.

SERIES	WEIGHT						ROTARY BORE DIAMETER		LINEAR BORE DIAMETER		ROTARY DISPLACEMENT		LINEAR DISPLACEMENT			
	BASE		ROT. ADDER		LINEAR ADDER								EXTEND		RETRACT	
	lb	kg	lb/deg	kg/deg	lb/in	kg/mm	in	mm	in	mm	in³/°	cm³/°	in³/in	cm³/mm	in³/in	cm³/mm
1000	6.3	2.9	.0022	.0010	.38	.0068	1.000	25.4	1.125	25.4	.007	0.115	.995	16.3	.690	11.3
2000	7.3	3.3	.0043	.0020	.38	.0068	1.000	25.4	1.125	25.4	.014	0.229	.995	16.3	.690	11.3
3000	13.9	6.3	.0064	.0029	.25	.0045	1.375	34.9	1.375	34.9	.019	0.312	1.485	24.3	1.043	17.1
4000	16.7	7.6	.0127	.0058	.25	.0045	1.375	34.9	1.375	34.9	.038	0.623	1.485	24.3	1.043	17.1
5000	32.3	14.7	.0093	.0042	1.39	.0249	2.000	50.8	2.000	50.8	.041	0.672	3.142	51.5	1.653	27.1
6000	37.3	16.9	.0185	.0084	1.39	.0249	2.000	50.8	2.000	50.8	.082	1.344	3.142	51.5	1.653	27.1
7000	94.0	42.6	.0289	.0131	2.50	.0448	3.000	76.2	3.000	76.2	.185	3.032	7.069	115.8	3.927	64.4
8000	107.0	48.5	.0578	.0262	2.50	.0448	3.000	76.2	3.000	76.2	.370	6.064	7.069	115.8	3.927	64.4

SERIES	TORQUE OUTPUT		THRUST FORCE EXTEND		THRUST FORCE RETRACT	
	in-lb/psi	Nm/bar	lb/psi	N/bar	lb/psi	N/bar
1000	.39	.64	.99	63.9	.69	44.5
2000	.78	1.28				
3000	1.11	1.82	1.48	95.5	1.04	67.0
4000	2.22	3.64				
5000	2.36	3.87	3.14	202.5	1.65	106.5
6000	4.72	7.74				
7000	10.60	17.37	7.06	455.4	3.93	253.5
8000	21.20	34.75				

WORKING PRINCIPLE

The main components of the actuator consist of a cylinder and a rack-and-pinion type rotary actuator. Linear motion of the rod D is produced when port 1 or 2 is pressurized. Rotary motion of the rod D is produced when port 3 or 4 is pressurized causing pinion gear A and spline bar B, which are coupled together, to rotate coupled piston C.



HYDRAULIC PRESSURE RATINGS FOR OPTIONS

ROTARY SECTION									LINEAR SECTION								
SERIES	OPTION psi [bar]								SERIES	OPTION psi [bar]							
	PLAIN		PORT CONTROLS		-Dx		-E or -M			PLAIN		PORT CONTROLS		-Dx		-E or -M	
	psi	bar	psi	bar	psi	bar	psi	bar		psi	bar	psi	bar	psi	bar	psi	bar
1000	—	—	—	—	—	—	—	—	1000	—	—	—	—	—	—	—	—
2000	1000	69	750	52	750	52	—	—	2000	—	—	—	—	—	—	—	—
3000	—	—	—	—	—	—	—	—	3000	—	—	—	—	—	—	—	—
4000	—	—	750	52	750	52	—	—	4000	—	—	—	—	—	—	—	—
5000	—	—	—	—	—	—	750	52	5000	—	—	N/A	N/A	—	—	750	52
6000	—	—	750	52	750	52	750	52	6000	—	—	N/A	N/A	—	—	750	52
7000	—	—	—	—	—	—	500	35	7000	—	—	N/A	N/A	—	—	500	35
8000	—	—	750	52	750	52	500	35	8000	—	—	N/A	N/A	—	—	500	35

Note: — = Standard Rating

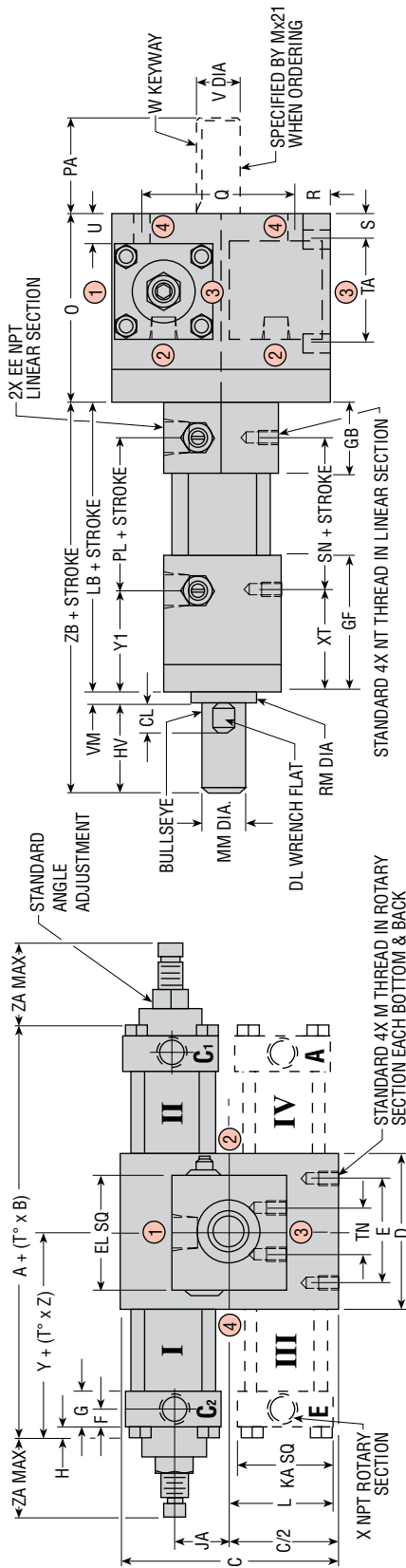
SIZING AND APPLICATION ASSISTANCE

See PHD Product Sizing Catalog for specific and complete sizing information.
Online sizing assistance is available at: www.phdinc.com/apps/sizing

DIMENSIONS: 1000-8000 MULTI-MOTION ACTUATORS

IMPERIAL

1000-8000



ROTARY SECTION

CAP STYLE	SERIES	LETTER DIMENSION																			
		A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T
PLAIN	2000	5.698	.0174	3.000	2.000	1.500	.250	.500	0.00	.750	1.375	1.437	1/4-20 x .312 DP	2.500	.875	2.000	.500	.250	1.500	.312	.4998/5.003
	-A	1000 & 2000	6.198	.0174	3.000	2.000	1.500	.500	.750	1.375	1.437	1/4-20 x .312 DP	2.500	.875	2.000	.500	.250	1.500	.312	.4998/5.003	1/8 x 1/16 x .625
	BOTH	3000 & 4000	7.906	.026	4.250	3.000	2.000	.344	.688	.250	1.156	1.875	5/16-18 x .500 DP	3.625	1.875	3.000	.625	.500	2.000	.562	.8748/8.753
	BOTH	5000 & 6000	9.126	.026	5.000	4.000	2.500	.375	.750	.203	1.156	2.250	3/8-16 x .625 DP	3.750	1.875	3.500	.750	.500	2.000	.375	1.124/1.125
	BOTH	7000 & 8000	12.160	.052	8.000	5.000	3.000	.469	1.062	.437	1.875	3.500	3/4-10 x 1.250 DP	6.250	3.500	5.000	1.500	1.250	2.500	.750	1.749/1.750

LINEAR SECTION

SERIES	LETTER DIMENSION															
	CL	DL	EE	EL	GB	GC	GF	HV	LB	MM	NT	PL	RM	SN	TN	ZB
1000 & 2000	.530	1/2	1/4	1.750	1.250	1.000	2.187	1.500	5.000	.625	1/4-28 x .312 DP	2.812	1.000	2.812	.625	.250
3000 & 4000	.530	5/8	3/8	2.250	1.375	1.000	2.625	1.625	5.562	.750	5/16-24 x .500 DP	2.937	1.250	2.937	.875	.250
5000 & 6000	.987	1-1/8	3/8	3.000	2.000	1.250	3.750	3.000	7.250	1.375	3/8-24 x .500 DP	3.125	2.000	3.125	1.250	.375
7000 & 8000	1.211	1-5/8	1/2	4.000	2.875	1.500	5.250	4.000	10.125	2.000	1/2-20 x .750 DP	4.625	2.750	4.625	1.875	.500

BULLSEYE: REFERENCE MARK INDICATING ORIENTATION OF ROD END TO ROTARY SECTION

SHAFT KEYWAY & BULLSEYE: SHOWN AT MID-ROTATION

ROD END: STANDARD IS A "PL" (PLAIN) ROD END

PORT POSITIONS: INDICATED BY CIRCLED NUMBERS. LINEAR SECTION NEEDLE & MTG. HOLES REMAIN UNCHANGED RELATIVE TO PORTS WITH OPTIONAL PORT POSITIONS.

TUBES III & IV: INCLUDED ON SERIES 2000, 4000, 6000, & 8000 ONLY

MTG. HOLES: CENTERED ON CENTERLINE OF UNIT

CUSHIONS: SERIES 1000 & 2000 ROTARY SECTIONS ONLY:

ADD 1/2" TO RESPECTIVE "A" AND "Y" DIMENSIONS FOR EACH CUSHION

ALL LINEAR SECTIONS:

ADD DIMENSION "GC" TO ALL (+ STROKE) DIMENSIONS

FOR EACH CUSHION

SHOCK PADS: LINEAR SECTION:

ADD 1/4" TO ALL (+ STROKE) DIMENSIONS FOR EACH SHOCK PAD

QUICK REFERENCE FOR: A + (T° x B)

SERIES	DEGREE OF ROTATION					
	45	90	180	270	360	450
*1000 & 2000	6.481	7.264	8.830	10.396	11.962	13.528
3000 & 4000	9.076	10.246	12.586	14.926	17.266	19.606
5000 & 6000	10.296	11.466	13.806	16.146	18.486	20.826
7000 & 8000	14.500	16.840	21.520	26.200	30.880	35.560

*DIMENSIONS CALCULATED USING PLAIN CAP STYLE. ADD .250 TO DIMENSION FOR EACH -A STYLE CAP USED ON SERIES 1000/2000 ONLY.

T°

PORT PRESSURIZED - FULL CCW POSITION

C₁ ON SERIES 1000, 3000, 5000, & 7000

OR C₁ & E ON SERIES 2000, 4000, 6000, & 8000

PORT PRESSURIZED - FULL CW POSITION

C₂ ON SERIES 1000, 3000, 5000, & 7000

OR C₂ & A ON SERIES 2000, 4000, 6000, & 8000

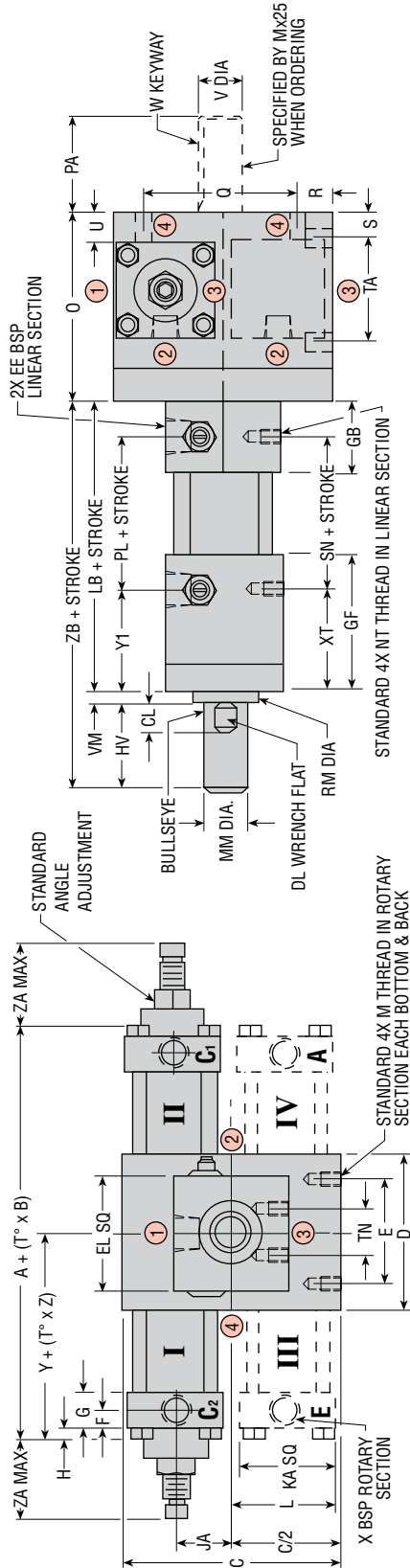
ROTARY SECTION OPTION LOCATION REFERENCE

ACTUATOR TYPE	LETTER OPTION REFERENCED BY TUBE NUMBER								PORT & NEEDLE LOCATIONS REFERENCED BY CIRCLED NUMBERS									
	-B		-D		-P				-C		-F		-I					
	-B1	-B2	-D1	-D2	STANDARD	-M	-E		STANDARD	-P	-D	PORT	-P	-D	PORT	-P	-D	
	II	II	II	II	I & II	I & II	I & II	2	1	1	2	2	4	1	1	1,3	4	4
MA11 & MA21	II	II	II	II	I & II	I & II	I & II	2	1	1	2	2	4	1	1	1,3	4	4
MH11 & MH21	—	—	—	—	I & II	I & II	I & II	2	1	1	2	2	4	1	1	1	3	4

All standard rod ends have four wrench flats.

DIMENSIONS: 1000-8000 MULTI-MOTION ACTUATORS

METRIC



ROTARY SECTION

CAP STYLE	SERIES	LETTER DIMENSION																									
		A	B	C	D	E	F	G	H	JA	KA	L	M	O	PA	Q	R	S	TA	U	V	W	X	Y	Z	ZA	
PLAIN	2000	145	0.44	76	51	38.1	6	13	0	19	35	36	M6 x 1.0 x 8	63	22	50.8	13	6	38.1	8	12.69/12.71	3.18 x 1.59 x 16	1/8	72	0.22	0	
	1000 & 2000	157	0.44	76	51	38.1	13	19	0	19	35	36	M6 x 1.0 x 8	63	22	50.8	13	6	38.1	8	12.69/12.71	3.18 x 1.59 x 16	1/8	78	0.22	29	
	BOTH	201	0.66	108	76	50.8	9	17	6	29	48	53	M8 x 1.25 x 13	92	48	76.2	16	13	50.8	14	22.22/22.23	4.75 x 2.36 x 38	1/4	100	0.33	38	
	BOTH	232	0.66	127	102	63.5	10	19	5	29	57	58	M10 x 1.5 x 16	95.3	48	88.9	19	13	50.8	10	28.55/28.58	6.35 x 3.18 x 38	1/4	116	0.33	48	
	BOTH	309	1.33	203	127	76.2	12	27	11	48	89	92	M20 x 2.5 x 32	159	89	127.0	38	32	63.5	19	44.42/44.45	9.53 x 2.36 x 76	3/8	154	0.66	73	

LINEAR SECTION

SERIES	CL	DL	EE	EL	GB	GC	GF	HV	LB	MM	NT	PL	RM	SN	TN	VM	XT	Y1	ZB
1000 & 2000	13	13	1/4	44	32	25	56	38	127	15.9	M6 x 1.0 x 8	71	25.4	71.4	15.9	6	40	40	171
3000 & 4000	13	16	3/8	57	35	25	67	41	141	19.0	M8 x 1.25 x 13	75	31.8	74.6	22.2	6	49	49	189
5000 & 6000	25	29	3/8	76	51	32	95	76	184	34.9	M10 x 1.50 x 13	79	50.8	79.4	31.8	10	75	75	270
7000 & 8000	31	41	1/2	102	73	38	133	102	257	50.8	M12 x 1.25 x 19	117	69.9	117.5	47.6	13	100	100	371

BULLSEYE: REFERENCE MARK INDICATING ORIENTATION OF ROD END TO ROTARY SECTION

SHAFT KEYWAY & BULLSEYE: SHOWN AT MID-ROTATION

ROD END: STANDARD IS A "PL" (PLAIN) ROD END

PORT POSITIONS: INDICATED BY CIRCLED NUMBERS. LINEAR SECTION NEEDLE & MTG. HOLES

REMAIN UNCHANGED RELATIVE TO PORTS WITH OPTIONAL PORT POSITIONS.

TUBES III & IV: INCLUDED ON SERIES 2000, 4000, 6000, & 8000 ONLY

MTG. HOLES: CENTERED ON CENTERLINE OF UNIT

CUSHIONS: SERIES 1000 & 2000 ROTARY SECTIONS ONLY:

ADD 13 mm TO RESPECTIVE "A" AND "Y" DIMENSIONS FOR EACH CUSHION

ALL LINEAR SECTIONS:

ADD DIMENSION "GC" TO ALL (+ STROKE) DIMENSIONS

FOR EACH CUSHION

SHOCK PADS: LINEAR SECTIONS:

ADD 6.4 mm TO ALL (+ STROKE) DIMENSIONS FOR EACH SHOCK PAD

QUICK REFERENCE FOR: A + (T° x B)

SERIES	45	90	180	270	360	450
*1000 & 2000	164.6	184.5	224.3	264.1	303.8	343.6
3000 & 4000	230.5	280.2	319.7	379.1	438.6	498.0
5000 & 6000	261.5	291.1	351.4	350.7	469.5	529.0
7000 & 8000	368.3	427.7	548.0	546.6	784.4	903.2

*DIMENSIONS CALCULATED USING PLAIN CAP STYLE. ADD 6.3 TO DIMENSION FOR EACH -A STYLE CAP USED ON SERIES 1000/2000 ONLY.

PORT PRESSURIZED - FULL CCW POSITION

C₁ ON SERIES 1000, 3000, 5000, & 7000

OR C₁ & E ON SERIES 2000, 4000, 6000, & 8000 I

PORT PRESSURIZED - FULL CW POSITION

C₂ ON SERIES 1000, 3000, 5000, & 7000

OR C₂ & A ON SERIES 2000, 4000, 6000, & 8000 II

ROTARY SECTION OPTION LOCATION REFERENCE

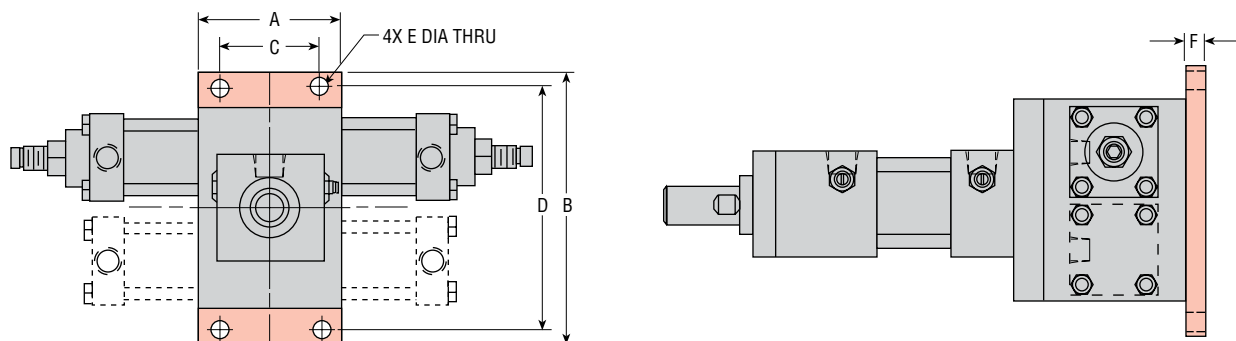
ACTUATOR TYPE	ROTARY SECTION POSITION LOCATION REFERENCE																		
	LETTER OPTION REFERENCED BY TUBE NUMBER							PORT & NEEDLE LOCATIONS REFERENCED BY CIRCLED NUMBERS											
	-B			-P				STANDARD			-C			-F			-I		
	-B1	-B2	-D1	-D2	STANDARD	-M	-E	PORT	-P	-D	PORT	-P	-D	PORT	-P	-D	PORT	-P	-D
MA15 & MA25	II		II		I & II	I & II	I & II	2	1	1	1	2	2	4	1	1	3	4	4
MH15 & MH25	—	—	—	II	I & II	I & II	I & II	2	1	1	1	2	2	4	1	1	3	4	4

All standard rod ends have four wrench flats.

1000-8000

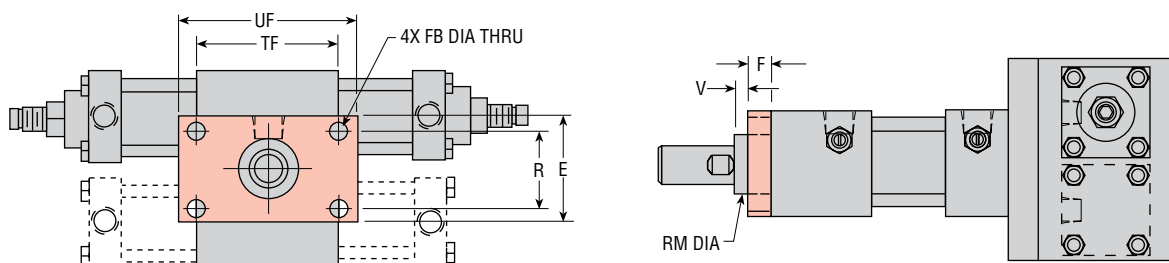
DIMENSIONS: MOUNTING STYLES

CF MOUNTING STYLE



SERIES	LETTER DIMENSION					
	A	B	C	D	E	F
1000 & 2000	2.000 [50.8]	4.250 [108.0]	1.375 [34.9]	3.625 [92.1]	.281 [7.1]	.250 [6.4]
3000 & 4000	3.000 [76.2]	5.750 [146.1]	2.125 [54.0]	5.125 [130.2]	.406 [10.3]	.437 [11.1]
5000 & 6000	4.000 [101.6]	6.500 [165.1]	3.375 [85.7]	5.875 [149.2]	.406 [10.3]	.437 [11.1]
7000 & 8000	5.000 [127.0]	12.000 [304.8]	3.000 [76.2]	10.000 [254.0]	.781 [19.8]	.750 [19.1]

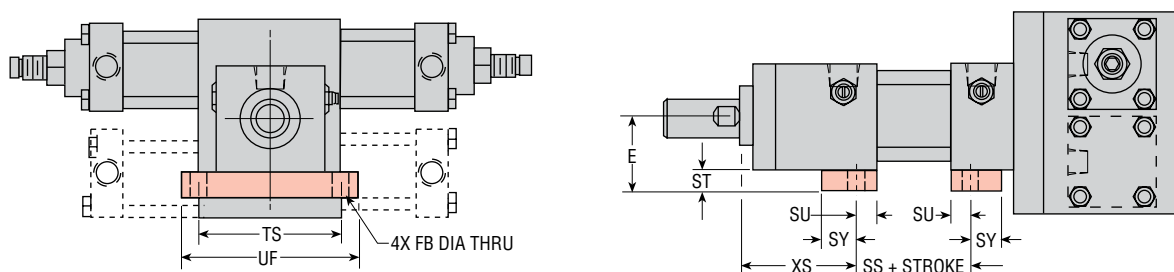
RF MOUNTING STYLE



SERIES	LETTER DIMENSION							
	E	F	FB	R	RM	TF	UF	V
1000 & 2000	1.750 [44.5]	.500 [12.7]	.281 [7.1]	1.250 [31.8]	1.000 [25.4]	2.500 [63.5]	3.000 [76.2]	.250 [6.4]
3000 & 4000	2.250 [57.2]	.500 [12.7]	.343 [8.7]	1.625 [41.3]	1.250 [31.8]	3.000 [76.2]	3.750 [95.3]	.250 [6.4]
5000 & 6000	3.000 [76.2]	1.000 [25.4]	.562 [14.3]	2.000 [50.8]	2.000 [50.8]	4.125 [104.8]	5.125 [130.2]	.375 [9.9]
7000 & 8000	4.000 [101.6]	1.125 [28.6]	.687 [17.4]	2.750 [69.9]	2.750 [69.9]	5.875 [149.2]	7.125 [181.0]	.500 [12.7]

CYLINDER LENGTH IS NOT CHANGED BY RF MOUNTING

F MOUNTING STYLE



SERIES	LETTER DIMENSION									
	E	FB	SS	ST	SU	SY	TS	UF	XS	
1000 & 2000	1.250 [31.8]	.281 [7.1]	2.187 [55.5]	.375 [9.5]	.312 [7.9]	.937 [23.8]	2.500 [63.5]	3.000 [76.2]	2.125 [54.0]	
3000 & 4000	1.625 [41.3]	.344 [8.7]	2.437 [61.9]	.500 [12.7]	.437 [11.1]	.937 [23.8]	3.000 [76.2]	3.750 [95.3]	2.437 [61.9]	
5000 & 6000	2.250 [57.2]	.562 [14.3]	4.000 [101.6]	.750 [19.1]	1.250 [31.8]	.500 [12.7]	4.000 [101.6]	5.000 [127.0]	2.875 [73.0]	
7000 & 8000	3.000 [76.2]	.812 [20.6]	5.000 [127.0]	1.000 [25.4]	1.500 [38.1]	1.000 [25.4]	5.875 [149.2]	7.250 [184.2]	4.250 [108.0]	

CUSHIONS: ADD TO (+ STROKE) DIMENSION FOR EACH CUSHION:

SERIES 1000, 2000, 3000, & 4000 = 1" [25 mm], SERIES 5000 & 6000 = 1-1/4" [32 mm], SERIES 7000 & 8000 = 1-1/2" [38 mm]

SHOCK PADS: ADD 1/4" [6.4 mm] TO (+ STROKE) DIMENSION FOR EACH SHOCK PAD

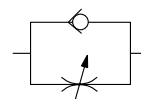
OPTIONS: 1000-8000 MULTI-MOTION ACTUATORS

PORT CONTROL®

The exclusive PHD Port Control®, based on the “meter-out” principle, features an adjustable needle and a separate ball check. Both are built into the linear and rotary section and are used to control the speed of the actuator over its entire cycle.

The self-locking needle is adjustable under pressure. It determines the orifice size which controls the exhaust volume. The separate ball check is closed while fluid is exhausting from the

actuator, but opens to permit full flow of incoming fluids. The PHD Port Control® provides the optimum in speed control for multi-motion actuators. It saves space and eliminates the cost of installation and fittings for external flow control valves.

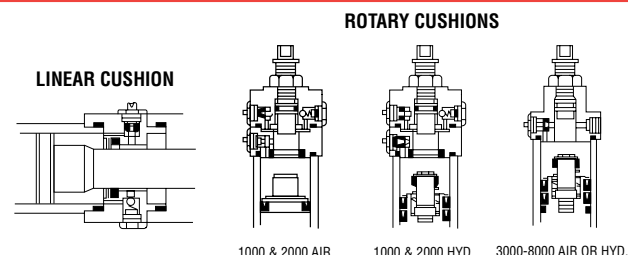


Standard on Series 1000-4000 and on the rotary section only of Series 5000-8000.

DR DC LINEAR SECTION CUSHIONS

D1 D2 ROTARY SECTION CUSHIONS

Adjustable cushions, available on all PHD Multi-Motion Actuators, allow smooth deceleration at the end of stroke and rotation to eliminate mechanical shock and hammer effect.



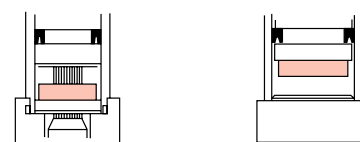
Effective cushioning length (approximate)
Rotary Section 1000-8000 = 30°
Linear Section 1000-4000 = 3/4", 5000-6000 = 1", 7000-8000 = 1-1/4"

BR BC LINEAR SECTION SHOCK PADS

B1 B2 ROTARY SECTION SHOCK PADS

Polyurethane pads for absorption of shock and noise are available on each end of stroke and rotation on Series 1000-8000 Multi-Motion Actuators. Reducing shock permits higher piston velocities for shorter cycle times. Reducing noise levels provides improved environment for increased productivity. Pads eliminate

LINEAR SHOCK PAD ROTARY SHOCK PAD



metal-to-metal contact between piston and end caps.

NOTE: Pneumatic application only. Linear Section, add 1/4" [6.4 mm] to all (+ Stroke) dimensions for each shock pad. Rotary Section, no increase.

K PILOT VALVE ACTUATOR (PVA) ROTARY SECTION

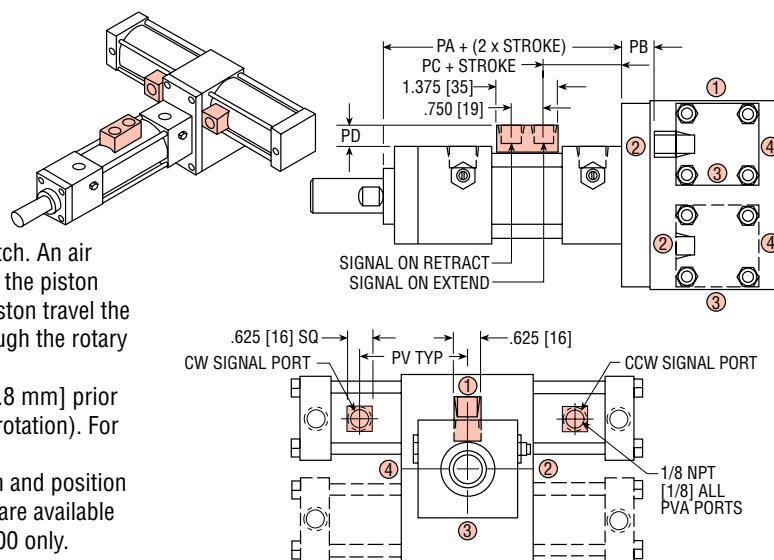
R PILOT VALVE ACTUATOR (PVA) LINEAR SECTION

The PVA functions as a built-in pneumatic limit switch. An air pressure signal is provided at the end-of-piston travel as the piston seal uncovers an orifice in the block. Upon reversal of piston travel the pilot pressure is shut off and the pilot line is vented through the rotary actuator housing.

Air pilot signal is provided approximately .03 inch [.8 mm] prior to end of piston travel (or 1 to 5 degrees prior to end of rotation). For pneumatic use only.

PVA ports are located in position 1 on linear section and position 2 on the rotary section unless otherwise specified. They are available on both linear and rotary sections of the Series 1000-4000 only.

Units with PVA are supplied without angle adjustments.



PVA AVAILABILITY: SERIES 1000-4000 WITH A MINIMUM ROTATION OF 45°

CUSHIONS: LINEAR SECTIONS:

ADD 1" [25 mm] TO "PA" DIMENSION FOR EACH CUSHION (-DR, -DC)

ADD 1" [25 mm] TO "PC" DIMENSION FOR -DC OPTION

SHOCK PADS: ADD 1/4" [6.4 mm] FOR EACH SHOCK PAD TO "PA" DIM. (-BR, -BC)

ADD 1/4" [6.4 mm] TO "PC" DIMENSION FOR -BC OPTION

SERIES	LETTER DIMENSION				PV	
	PA	PB	PC	PD	STANDARD	W/-B
1000 & 2000	4.500 [114]	.375 [9.5]	1.281 [32.5]	.375 [9.5]	2.191 [55.7]	1.848 [46.9]
3000 & 4000	5.125 [130]	.812 [20.6]	1.406 [35.7]	.312 [7.9]	2.847 [72.3]	2.410 [61.2]

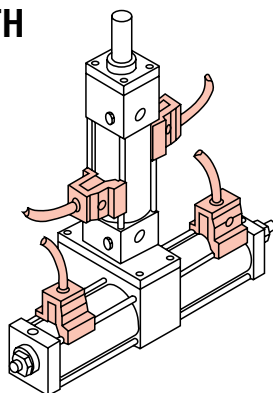
Numbers in [] are mm—imperial equivalents are provided for convenience.

All dimensions are reference only unless specifically toleranced.

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OPTIONS: 1000-8000 MULTI-MOTION ACTUATORS

MAGNETIC PISTON FOR USE WITH PHD PROXIMITY SWITCHES



E HALL EFFECT SWITCHES

Multi-Motion Actuators may be equipped with a magnetic band (specify -E) on the pistons which activates externally mounted PHD Hall Effect Switches. These switches allow the interfacing of the PHD Air or Hydraulic Multi-Motion Actuators to various logic systems. This option is for use with the following switches.

COMPACT HALL EFFECT SWITCHES

PART NO.	DESCRIPTION
17503-2-06	NPN Type 4.5-24 VDC
17504-2-06	PNP Type 4.5-24 VDC
17523-2	NPN Type 4.5-24 VDC, Quick Connect
17524-2	PNP Type 4.5-24 VDC, Quick Connect

See engineering data page for Hydraulic Pressure Ratings with these options. See each ordering data for magnetic piston ordering information. See Switches and Sensors section for complete switch specifications. Switches and mounting brackets must be ordered separately.

M REED SWITCHES

The PHD Magnetic Reed Switches may be used in situations where the Hall Effect Switches are not applicable. As with the Hall Effect Switches, a magnetic band (specify -M) on the pistons activates the externally mounted PHD Reed Switches. The Reed Switches may be used to signal a programmable controller, sequencer, relay, or in some cases, a valve solenoid. This option is for use with the following switches.

COMPACT REED SWITCHES

PART NO.	DESCRIPTION
17502-2-06	Sink or Source Type 4.5-24 VDC
17509-3-06	AC Type 110-120 VAC with Current Limit
17522-2	Sink or Source Type VDC, Quick Connect
17529-3	AC Type 110-120 VAC, Quick Connect with Current Limit

H HALL EFFECT SENSOR/ TRANSUDCER

For use on all PHD Multi-Motion Actuators. The Hall Effect Sensor/Transducer provides up to four adjustable sensing positions throughout the 180° maximum sensing range. Minimum arc between two points is 1.5° of rotation. Can be used to signal ends of rotation in addition to multiple signals during rotation for indication of arc traveled.

Solid state electronics with Hall Effect sensing technology provide infinite trouble-free cycles.

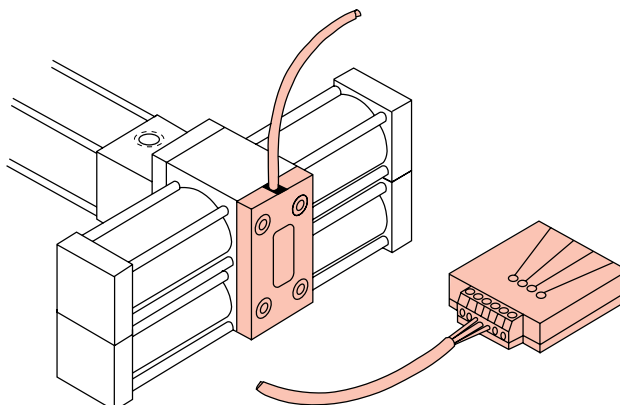
Wide signal range capability permits interfacing with most programmable controllers and logic systems.

Independent adjustment of each set point position from a single sensor.

LED indicators for visual confirmation of each output state.

Set Point Module is available for either current sinking or current sourcing models with 4.5 to 24 VDC output capability.

117 VAC interface module available to supply DC voltage to set point while providing 117 VAC output capability.



SET POINT MODULE

PART NO.	DESCRIPTION
9800-01-0300	4.5-24 VDC, Sink Type Output
9800-01-0400	4.5-24 VDC, Source Type Output

See Switches and Sensors section for information.

OPTIONS: 1000-8000 MULTI-MOTION ACTUATORS

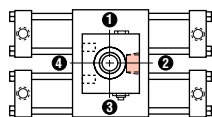
PORT POSITIONS

LINEAR SECTION

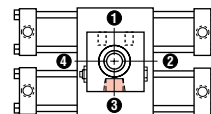
Port Position 1 is standard. **NOTE:** Options -S, -T, and -U imply that mounting holes and flow control needle locations remain unchanged relative to new port positions. (Rotates with port.)



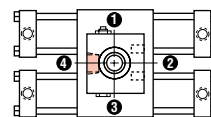
PORT POSITION 2



PORT POSITION 3



PORT POSITION 4



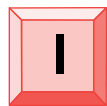
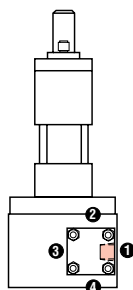
ROTARY SECTION

Port Position 2 is standard.



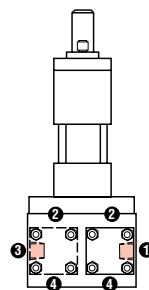
PORT POSITION 1

Available only on Series 1000, 3000, 5000, and 7000 Actuators.



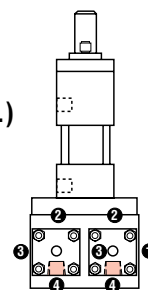
PORT POSITION 1 TOP RACK PORT POSITION 3 BOTTOM RACK

This option positions the ports in position 1 on tubes I and II and in position 3 on tubes III and IV. This allows access to the ports on the "Top" and "Bottom" sides of the actuator. Available on 2000, 4000, 6000, and 8000 actuators.



PORT POSITION 4

(Available on all series actuators.)

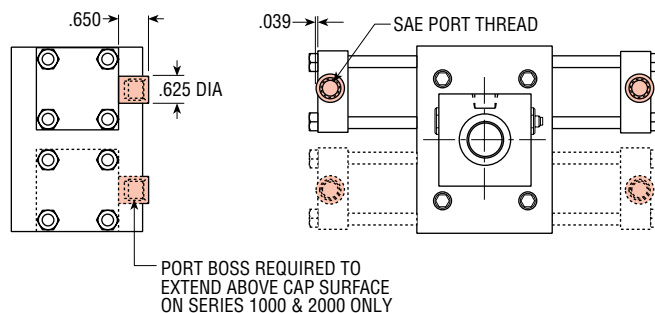


SAE PORTS FOR HYDRAULIC UNITS

SAE Ports are available on most PHD hydraulic Multi-Motion Actuators. The Series 1000 & 2000 Multi-Motion Actuators require a boss which is brazed to the rotary caps. All other sizes, the port remains in the standard location.

Consult PHD for optional port position or units with Port Controls.

SERIES	PORT SIZE
1000 & 2000	7/16 - 20 SAE
3000 & 4000	7/16 - 20 SAE
5000 & 6000	9/16 - 18 SAE
7000 & 8000	3/4 - 16 SAE

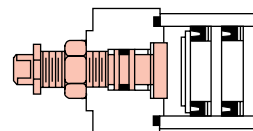


ANGLE ADJUSTMENT (STANDARD)

SERIES 1000-8000

Adjusting screw(s) for reducing angle of rotation in either or both directions for use where exact degree of desired rotation cannot be predetermined or where requirements may vary during operation. Standard adjusting screw will reduce angle of rotation up to 30°. Available in conjunction with all other optional features.

Cushions are normally engaged over the last 30° of angle. The use of angle adjusting screws to reduce angle of rotation has a direct effect on the length of cushion engagement. Example: 10° angle reduction will reduce cushion engagement by 10°.



1000-8000

All dimensions are reference only unless specifically toleranced.

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OPTIONS: 1000-8000 MULTI-MOTION ACTUATORS



FLUORO-ELASTOMER SEALS

Fluoro-Elastomer seals are available to achieve seal compatibility with certain fluids. Seal compatibility should be checked with the fluid manufacturer for proper application. Consult PHD for high temperature use.



CLOSE TOLERANCE STROKE AND ROTATION

This option may be specified when a precise stroke and rotation is required and angle adjustment is not acceptable. By specifying this option, rotation will be within a tolerance of +30 minutes, -0 minutes and stroke will be a tolerance of $\pm .005$ [± 0.127 mm].

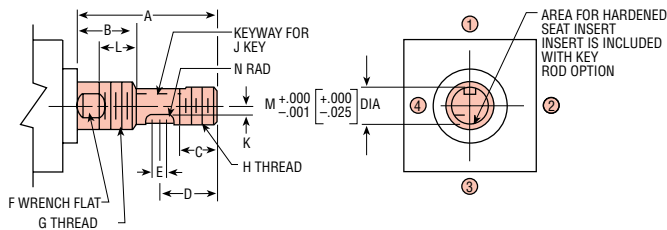


ELECTROLESS NICKEL PLATING

Electroless nickel plating is done on all externally exposed ferrous parts except the pinion shaft and rod end. This optional plating treatment gives an alternative method of protecting the unit from severe environments. **NOTE:** Standard plating is Zinc.

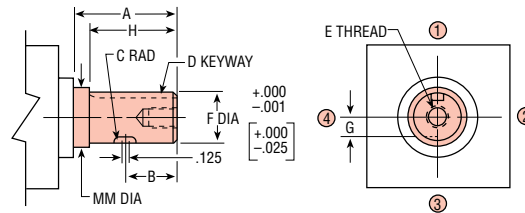
OPTIONAL ROD ENDS

-KY THREADED ROD END WITH KEYWAY AND PRE-LOAD



NOTE: Keyway shown at mid-rotation

-PK PLAIN ROD END WITH KEYWAY AND PRE-LOAD



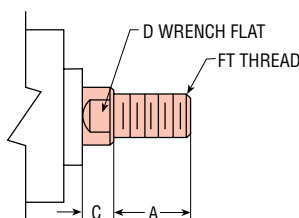
CIRCLED NUMBERS: INDICATE PORT POSITIONS
KEY: INCLUDED WITH ROD END OPTION

LETTER DIM.	SERIES			
	1000 & 2000	3000 & 4000	5000 & 6000	7000 & 8000
A	2.187 [55.5]	2.375 [60.5]	5.187 [132.0]	7.156 [182.0]
B	1.000 [25]	1.000 [25]	2.187 [55.5]	2.906 [74]
C	.562 [14.3]	.625 [16]	1.625 [41.3]	2.250 [57]
D	.852 [21.6]	.977 [25]	2.313 [58.7]	3.250 [82.5]
E	.215 [5.5]	.242 [6]	.437 [11]	.625 [16]
F	1/2 [12.7]	5/8 [16]	1-1/8 [28.6]	1-5/8 [41.2]
G	5/8-18 [M16 x 1.5]	3/4-16 [M18 x 1.5]	1-3/8-12 [M33 x 2.0]	2-12 [M48 x 2.0]
H	1/2-20 [M12 x 1.25]	5/8-18 [M16 x 1.5]	1-1/4-12 [M30 x 2.0]	1-3/4-12 [M42 x 2.0]
J	1/8 x 1/8 x 5/8 [3.18 x 3.18 x 16]	3/16 x 3/16 x 3/4 [4.75 x 4.75 x 19]	1/4 x 1/4 x 1-3/8 [6.35 x 6.35 x 35]	1/2 x 1/2 x 2 [12.7 x 12.7 x 50]
K	.125 [3]	.156 [4]	.422 [10.7]	.594 [15]
L	.625 [16]	.625 [16]	1.345 [34]	1.875 [48]
M	.500 [12.70]	.625 [15.88]	1.250 [31.75]	1.750 [44.45]
N	.093 [2.4]	.125 [3.2]	.156 [4]	.187 [5]

LETTER DIM.	SERIES			
	1000 & 2000	3000 & 4000	5000 & 6000	7000 & 8000
A	1.500 [38]	1.625 [41.3]	3.000 [76.2]	4.000 [101.6]
B	.375 [9.5]	.812 [20.6]	.812 [20.6]	1.500 [38]
C	.156 [4]	.219 [5.6]	.250 [6.4]	.437 [11]
D	1/8 x 1/16 x 1.00 [3.18 x 1.59 x 25]	3/16 x 3/32 x 1.10 [4.76 x 2.38 x 28]	1/4 x 1/8 x 1.50 [6.35 x 3.18 x 38]	3/8 x 3/16 x 3.00 [9.52 x 4.75 x 76]
E	10-32 x .31 DP [M5 x 0.8 x 7]	5/16-24 x .44 DP [M8 x 1.25 x 11]	3/8-24 x .56 DP [M10 x 1.5 x 14]	1/2-20 x .68 DP [M12 x 1.75 x 17]
F	.500 [12.70]	.750 [19.05]	1.125 [28.57]	1.750 [44.45]
G	.094 [2.4]	.156 [4.0]	.312 [7.9]	.438 [11.1]
H	1.375 [35]	—	2.720 [69]	3.695 [94]
MM	.625 [15.9]	—	1.375 [34.9]	2.000 [50.8]

- MT MALE THREAD ROD END

SERIES	ROD DIA.	LETTER DIMENSION			
		A	C	D	FT
1000 & 2000	.625 [15.87]	.750 [19]	.375 [9.5]	1/2 [19.00]	7/16-20 [M12 x 1.25]
	.750 [19.05]	1.000 [25]	.375 [9.5]	5/8 [15.80]	9/16-18 [M14 x 1.50]
3000 & 4000	1.375 [34.93]	2.375 [60.5]	.625 [15.9]	1-1/8 [28.5]	1-14 [M27 x 2.0]
	2.000 [50.80]	2.938 [79.5]	.882 [22.2]	1-5/8 [44.5]	1-1/2-12 [M42 x 2.0]



Numbers in [] are metric and are in mm.

All standard rod ends have four wrench flats.

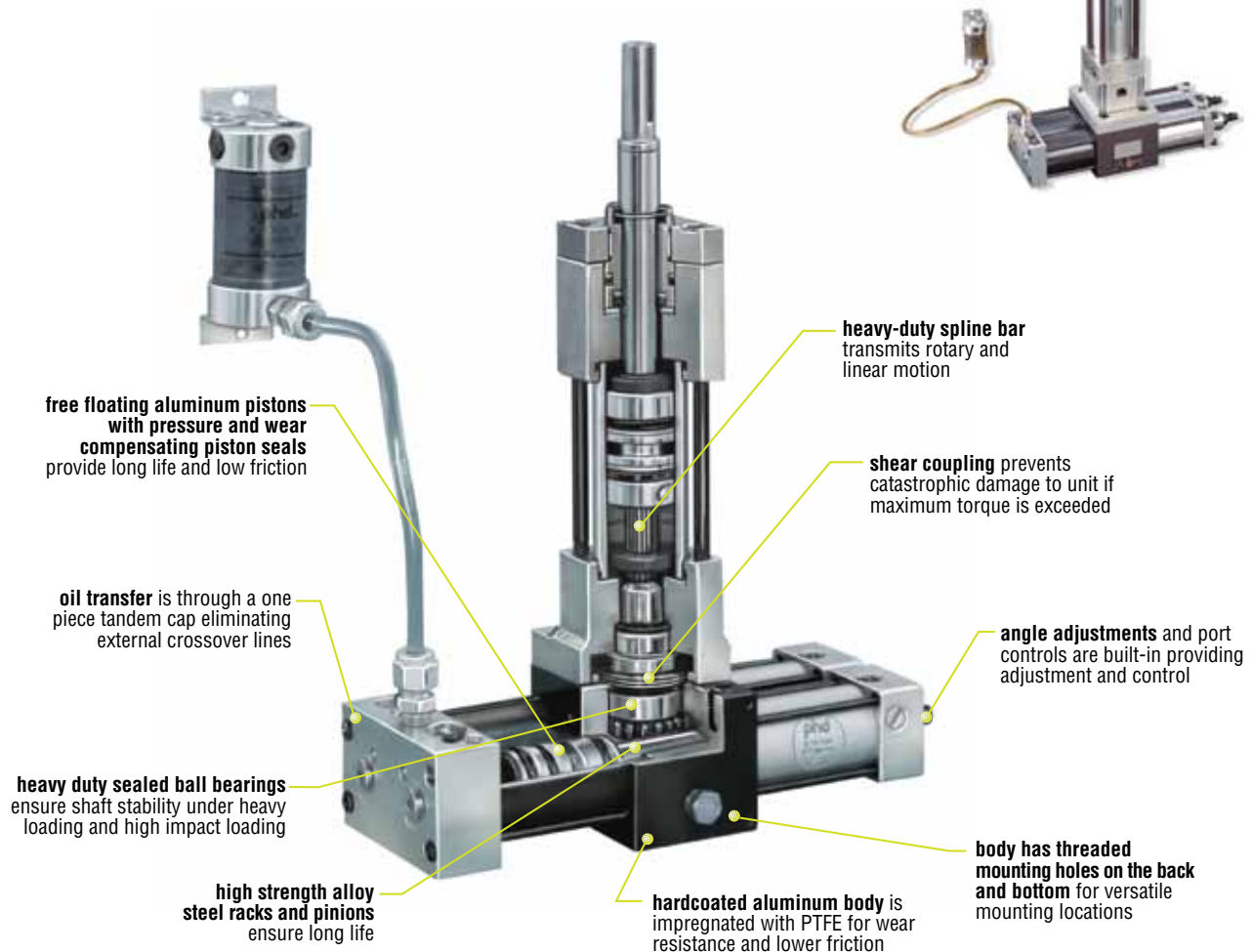
All dimensions are reference only unless specifically toleranced.

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2000-8000 air/oil tandem



**LONG LIFE AND LOW
FRICTION WITH SMOOTH
CONSISTENT MOTION**



free floating aluminum pistons with pressure and wear compensating piston seals provide long life and low friction

oil transfer is through a one piece tandem cap eliminating external crossover lines

heavy duty sealed ball bearings ensure shaft stability under heavy loading and high impact loading

high strength alloy steel racks and pinions ensure long life

heavy-duty spline bar transmits rotary and linear motion

shear coupling prevents catastrophic damage to unit if maximum torque is exceeded

angle adjustments and port controls are built-in providing adjustment and control

body has threaded mounting holes on the back and bottom for versatile mounting locations

hardcoated aluminum body is impregnated with PTFE for wear resistance and lower friction

Major Benefits

- Sealed shaft ball bearings on rotary section provide long life and low friction.
- Air-oil tandem multi-motion actuators provide smooth consistent rotary motion even at low speeds.
- Oil transfer is through a one-piece tandem cap eliminating external crossovers.
- Shear coupling prevents catastrophic damage to unit if maximum torque is exceeded.
- Built-in flow controls and angle adjustments are standard on most sizes.

Industry Uses

- Part inspection/replacement
- Part transfer
- Multi-positional placement
- Pick and place

2000-8000
air/oil tandem

ORDERING DATA: AIR/OIL TANDEM MULTI-MOTION ACTUATORS

2000-8000
air/oil tandem

TO ORDER SPECIFY:

Position, Type, Design No., Mounting Style, Series, Total Angle of Rotation, Stroke, Rod End Style, Cushions and/or Shock Pads, and Options.

ANGLE OF ROTATION FROM POSITION I TO POSITION II. USED ON 3 POSITION ONLY.

MOUNTING STYLE

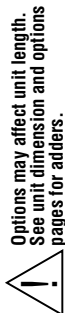
B - Tapped holes in linear and rotary section (standard)
RF - Rod Flange on linear section
CF - Flange on rotary section
F - Foot Mount thru holes

TOTAL ANGLE OF ROTATION

STANDARD ANGLES
45°, 90°, 180°, 270°, 360°, and 450°
For other available rotations, consult PHD.

ROD END STYLE

PL - Plain rod end
PK - Plain with Keyway and preload Keyway
KY - Threaded with Keyway and preload Keyway
MT - Male Thread only



ROTARY SECTION CUSHION

D1 - Cushion clockwise
D2 - Cushion counterclockwise

ROTARY SECTION OPTIONS

F - Port in Position 4
H - Hall Sensor (Set Point Module is ordered separately). For rotations not exceeding 180°. (N/A on Mk2x units)
I - Port Position 1 on top rack
Port Position 3 on bottom rack
Y - Tandem cap rotated 180°
NOTE: Sensor must be used with a PHD Set Point Module. See Switches and Sensors section for information and ordering data.

3

MR1

3

F

4

180

- 45

x 3

KY

- DR-BC

- D1

- S

- H

- M

ONLY FOR USE WITH 3 POSITION TANDEM

DESIGN NO.
3 - Imperial
8 - Metric

TYPE
MR1 - 150 psi [10 bar] Air
MR2 - 150 psi [10 bar] Air with Aux. Shaft Ext.

STROKE
1" to 12" [25 to 300 mm]
in 1" [25 mm] increments
Other strokes available.
Consult PHD.

LINEAR SECTION CUSHION
DR - Cushion on rod end
DC - Cushion on cap end
LINEAR SECTION SHOCK PADS
BR - Shock Pad on rod end
BC - Shock Pad on cap end
(Cushion and Shock Pads are not available on the same end. Shock Pads are not available for Hydraulic use.)

LINEAR SECTION OPTIONS
S* - Port in Position 2
T* - Port in Position 3
U* - Port in Position 4
*Options -S, -T, and -U imply that mounting holes and flow control locations remain unchanged relative to new port position. (Rotates with port. See options page 6-22.)

ROTARY AND LINEAR OPTIONS
E - Magnetic Piston for Hall Effect Switch
M - Magnetic Piston for Reed Switch
V - Fluoro-Elastomer Seals
W - Close Tolerance Stroke & Rotation
Z1 - Electroless Nickel Plate, all ferrous parts

SERIES

2 (000) 1-1/8" [29 mm] Bore linear section - Double Rack
4 (000) 1-3/8" [35 mm] Bore linear & rotary section - Double Rack
6 (000) 2" [50 mm] Bore linear & rotary section - Double Rack
8 (000) 3" [75 mm] Bore linear & rotary section - Double Rack

PORT CONTROL®

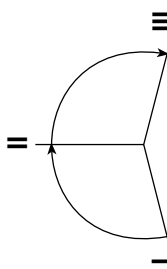


BUILT-IN METER OUT
FLOW CONTROL VALVE
Port Control is standard on both sections of Series 2000 & 4000 and rotary section only of Series 6000 & 8000 Actuators.

PROXIMITY SWITCH MOUNTING BRACKETS

SERIES	SIZE NO.	
	LINEAR	ROTARY
2000	-36	-32
4000	-37	-34
6000	-40	-38
8000	-41	-39

See the Switches and Sensors section for complete ordering information.



ENGINEERING DATA: AIR/OIL TANDEM MULTI-MOTION ACTUATORS

SPECIFICATIONS	SERIES 2000-8000
PNEUMATIC OPERATING PRESSURE	40 to 150 psi [2.8 to 10 bar]
OPERATING TEMPERATURE	-20° to 180°F [-29° to 82°C]
ROTATIONAL TOLERANCE	Nominal rotation +10°/-0°
STROKE TOLERANCE	±.031 [.8 mm]
ROTATIONAL BACKLASH	2° (2000), 1° 30' (4000) 1° 0' (6000), 0° 30' (8000)
LUBRICATION	Factory lubricated for rated life
MAINTENANCE	Field repairable

3-POSITION UNITS	SERIES			
INTERMEDIATE POSITION	2000	4000	6000	8000
ROTATIONAL TOLERANCE				
MEASURED AT CENTER OF BACKLASH	± 1°	± 0° 30'	± 0° 30'	± 0° 15'
ROTATIONAL BACKLASH	2°	1° 45'	1° 45'	1° 15'

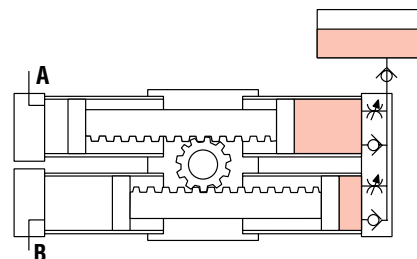
SERIES	WEIGHT						ROTARY BORE DIAMETER		LINEAR BORE DIAMETER		ROTARY DISPLACEMENT		LINEAR DISPLACEMENT			
	BASE		ROT. ADDER		LINEAR ADDER								EXTEND		RETRACT	
	lb	kg	lb/deg	kg/deg	lb/in	kg/mm	in	mm	in	mm	in³/deg	cm³/deg	in³/in	cm³/mm	in³/in	cm³/mm
2000	7.3	3.3	.0043	.0020	.38	.0068	1.000	25.4	1.125	28.6	.014	0.229	.995	16.3	.690	11.3
4000	16.7	7.6	.0127	.0058	.25	.0045	1.375	34.9	1.375	34.9	.038	0.623	1.485	24.3	1.043	17.1
6000	37.3	16.9	.0185	.0084	1.39	.0249	2.000	50.8	2.000	50.8	.082	1.344	3.142	51.5	1.653	27.1
8000	107.0	48.5	.0578	.0262	2.50	.0448	3.000	76.2	3.000	76.2	.370	6.064	7.069	115.8	3.927	64.4

SERIES	TORQUE OUTPUT		THRUST FORCE EXTEND		THRUST FORCE RETRACT	
	in-lb/psi	Nm/bar	lb/psi	N/bar	lb/psi	N/bar
2000	.39	.64	.99	63.9	.69	44.5
4000	1.11	1.82	1.48	95.5	1.04	67.0
6000	2.36	3.87	3.14	202.5	1.65	106.5
8000	10.60	17.37	7.06	455.4	3.93	253.5

WORKING PRINCIPLE

Air/Oil Tandem rotary section provides the smooth control of hydraulics with the simplicity of air. The closed loop oil system gives smooth precise speed control throughout the rotation using built-in PHD Port Controls®. The illustration shows a Tandem Actuator with built-in Port Controls® in the crossover manifold. As air is applied to ports A and B, the unit rotates forcing oil from one rack to the other across the manifold. The reservoir serves as an accumulator to compensate for oil volume changes due to temperature variation.

NOTE: The reservoir should have 20 psi [1.4 bar] pressure at all times to ensure the system remains purged.



SIZING AND APPLICATION ASSISTANCE

See PHD Product Sizing Catalog for specific and complete sizing information.
Online sizing assistance is available at: www.phdinc.com/apps/sizing

2000-8000
air/oil tandem

DIMENSIONS: AIR/OIL TANDEM MULTI-MOTION ACTUATORS

IMPERIAL

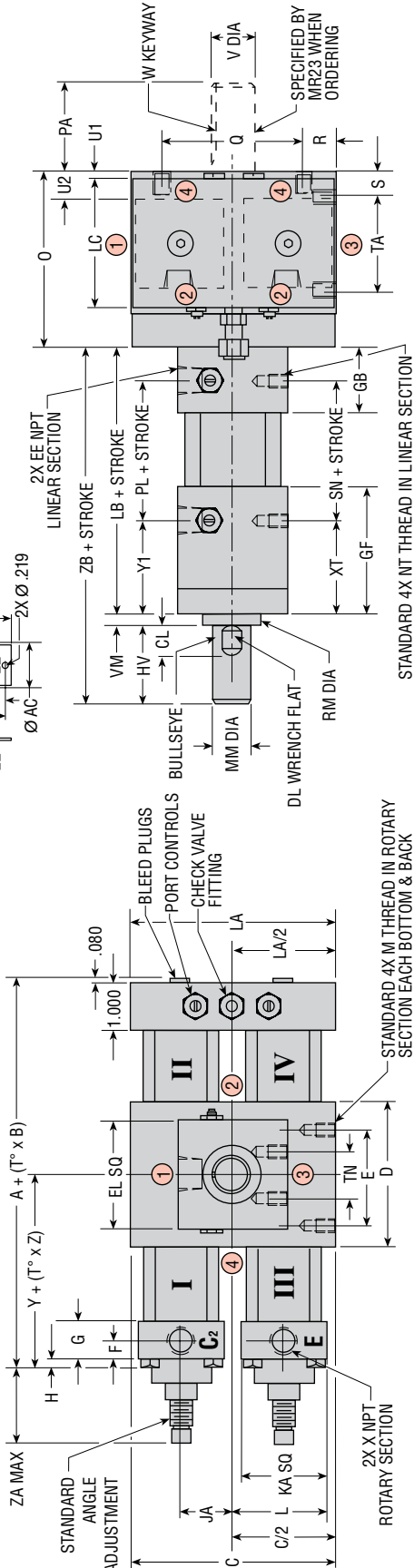
2000-8000
air/oil tandem

RESERVOIR PART NO.	AB	AC	AD	AE	AF
13459-02-2	16.4	63.5	139.7	130.2	64.3
13459-03-2	13.8	38.1	98.4	88.9	38.9

TANK DIMENSIONS

RESERVOIR ASSEMBLY IS INCLUDED WITH UNIT.
SERIES 2000, 4000, & 6000 UNITS USE PART NO. 13459-03-2.
SERIES 8000 UNITS USE PART NO. 13459-02-2.

NOTE: THE RESERVOIR SHOULD HAVE 1.4 bar PRESSURE AT ALL TIMES
TO ENSURE THE SYSTEM REMAINS PURGED.



ROTARY SECTION

SERIES	LETTER DIMENSION															
	A	B	C	D	E	F	G	H	JA	KA	L	LA	LC	M	N	O
2000	6.215	0.074	3.000	2.000	1.500	250	.500	0.00	.750	1.375	1.437	2.875	1.750	1/4-20 x .312 DP	2.500	.875
4000	7.986	.026	4.250	3.000	2.000	344	.688	.250	1.156	1.875	2.094	4.187	2.750	5/16-18 x .500 DP	3.625	1.875
6000	9.190	.026	5.000	4.000	2.500	.375	.750	.203	1.156	2.250	2.281	4.687	2.750	3/8-16 x .625 DP	3.750	1.875
8000	11.128	.052	8.000	5.000	3.000	.469	1.062	.437	1.875	3.500	3.625	6.125	3.000	3/4-10 x 1.250 DP	6.250	3.500

LINEAR SECTION

SERIES	LETTER DIMENSION															
	CL	DL	EE	EL	GB	GC	GF	HV	LB	MM	NT	PL	RM	SN	TN	VM
2000	.530	1/2	1/4	1.750	1.250	1.000	2.187	1.500	5.000	.625	1/4-28 x .312 DP	2.812	1.000	2.812	.625	.250
4000	.530	5/8	3/8	2.250	1.375	1.000	2.625	1.625	5.562	.750	5/16-24 x .500 DP	2.937	1.250	2.937	.875	.250
6000	.987	1-1/8	3/8	3.000	2.000	1.250	3.750	3.000	7.250	1.375	3/8-24 x .500 DP	3.125	2.000	3.125	1.250	.375
8000	1.211	1-5/8	1/2	4.000	2.875	1.500	5.250	4.000	10.125	2.000	1/2-20 x .750 DP	4.625	2.750	4.625	1.875	.500

BULLSEYE: REFERENCE MARK INDICATING ORIENTATION OF ROD END TO ROTARY SECTION

SHAFT KEYWAY & BULLSEYE: SHOWN AT MID-ROTATION

ROD END: STANDARD IS A "PL" (PLAIN) ROD END

PORT POSITIONS: INDICATED BY CIRCLED NUMBERS. LINEAR SECTION NEEDLE & MTG. HOLES REMAIN UNCHANGED RELATIVE TO PORTS WITH OPTIONAL PORT POSITIONS.

MTG. HOLES: CENTERED ON CENTERLINE OF UNIT

CUSHIONS: ADD DIMENSION "GC" TO ALL (+ STROKE) DIMENSIONS FOR EACH CUSHION

SHOCK PADS: LINEAR SECTION:

ADD 1/4" TO ALL (+ STROKE) DIMENSIONS FOR EACH SHOCK PAD

PORT PRESSURIZED - E I PORT PRESSURIZED - C2
FULL CCW POSITION FULL CW POSITION

All standard rod ends have four wrench flats.

QUICK REFERENCE FOR: A + (T° x B)

SERIES	DEGREE OF ROTATION					
	45	90	180	270	360	450
2000	6.998	7.781	9.347	10.913	12.479	14.045
4000	9.156	10.326	12.666	15.006	17.346	19.686
6000	10.360	11.530	13.870	16.210	18.550	20.890
8000	13.468	15.808	20.488	25.168	29.848	34.528

ROTARY SECTION OPTION LOCATION REFERENCE

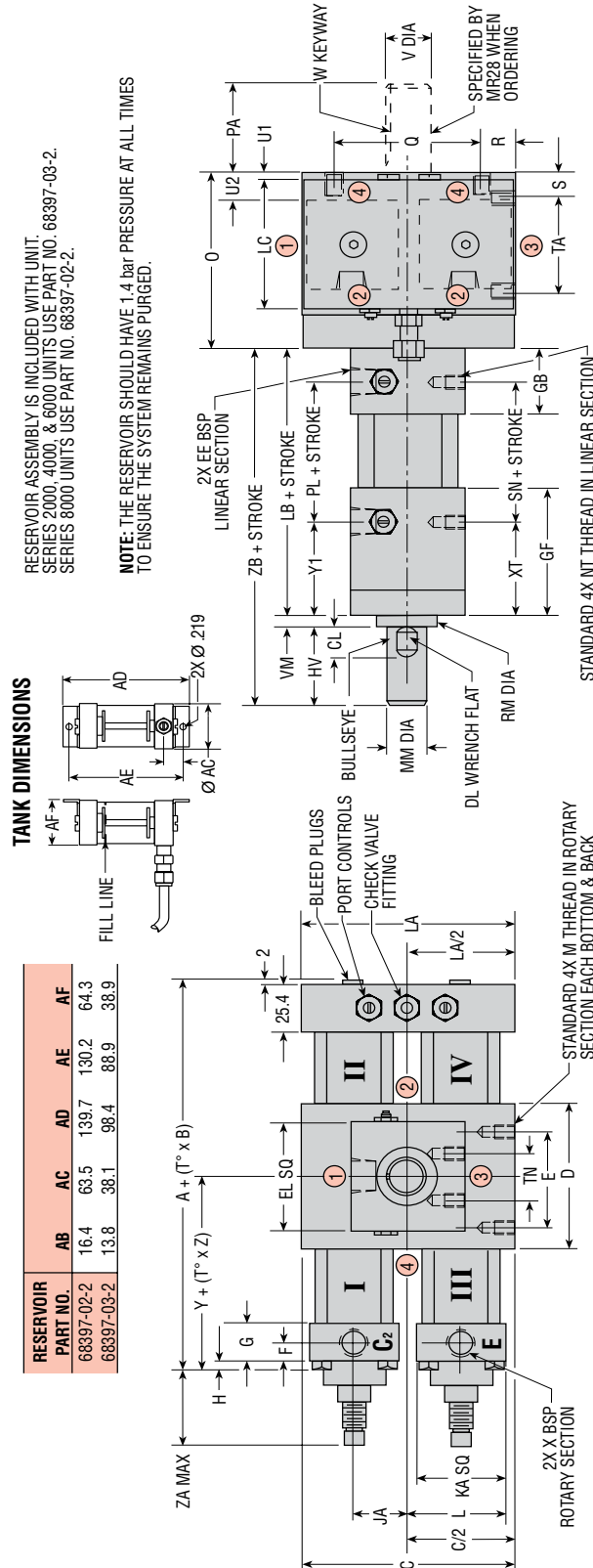
ACTUATOR TYPE	LETTER OPTION REFERENCED BY TUBE NUMBER		PORT & NEEDLE LOCATIONS REFERENCED BY CIRCLED NUMBERS							
	-D	-P	STANDARD	-F	STANDARD	-F	STANDARD	-F	STANDARD	-F
MR13 & MR23	II	IV	II & IV	I & III	I & III	-M	-E	PORT -P	PORT -D	PORT -P -D
	II	IV	II & IV	I & III	I & III	-M	-E	PORT -P	PORT -D	PORT -P -D

All dimensions are reference only unless specifically toleranced.

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DIMENSIONS: AIR/OIL TANDEM MULTI-MOTION ACTUATORS

METRIC



ROTARY SECTION

SERIES	NUTRANT SOLUTION																												
	A	B	C	D	E	F	G	H	JA	KA	L	LA	LC	M	O	PA	Q	R	S	TA	U1	U2	V	W	X	Y	Z	ZA	
2000	158	0.44	76	51	38.1	6	13	0	19	35	36	73	44	M6 x 1.0 x 8	63	22	50.8	13	6	38.1	3	8	12.69/12.71	3.18 x 1.59 x 16	G1/8	72	0.22	29	
4000	203	0.66	108	76	50.8	9	17	6	29	48	53	106	70	M8 x 1.25 x 13	92	48	76.2	16	13	50.8	3	14	22.22/22.23	4.75 x 2.36 x 38	G1/4	100	0.33	38	
6000	233	0.66	127	102	63.5	10	19	5	29	57	58	119	70	M10 x 1.5 x 16	95.3	48	88.9	19	13	50.8	3	10	28.55/28.58	6.35 x 3.18 x 38	G1/4	116	0.33	48	
8000	283	1.32	203	127	76.2	12	27	11	48	89	92	156	76	M20 x 2.5 x 32	159	89	127	38	32	63.5	25	19	44.42/44.45	9.53 x 2.36 x 76	G3/8	154	0.66	73	

LINEAR SECTION

		LINEAR SECTION																QUICK REFERENCE FUH: A + (1" x B)								
		LETTER DIMENSION																DEGREE OF ROTATION								
SERIES	CL	DL	EE	EL	GB	GC	GF	HV	LB	MM	NT	PL	RM	SN	TN	VM	XT	Y1	ZB	SERIES	45	90	180	270	360	450
2000	13	13	G1/4	44	32	25	56	38	127	15.9	M6 x 1.0 x 8	71	25.4	71.4	15.9	6	40	40	171	2000	177.7	197.6	237.4	277.2	317.0	366.7
4000	13	16	G3/8	57	35	25	67	41	141	19.0	M8 x 1.25 x 13	75	31.8	74.6	22.2	6	49	49	189	4000	232.6	282.2	321.7	381.2	440.6	500.0
6000	25	29	G3/8	76	51	32	95	76	184	34.9	M10 x 1.50 x 13	79	50.8	79.4	31.8	10	75	75	270	6000	292.1	352.9	392.3	411.7	471.2	530.9
8000	31	41	G1/2	102	73	38	133	102	257	50.8	M12 x 1.25 x 19	117	69.9	117.5	47.6	13	100	100	371	8000	342.1	401.5	520.4	639.3	758.1	877.0

BULLSEYE: REFERENCE MARK INDICATING ORIENTATION OF ROD END TO ROTARY SECTION
SHAFT KEYWAY & BULLSEYE: SHOWN AT MID-ROTATION

ROD END: STANDARD IS A "PL" (PLAIN) ROD END

PORT POSITIONS: INDICATED BY CIRCLED NUMBERS. LINEAR SECTION NEEDLE & MTG. HOLES REMAIN UNCHANGED RELATIVE TO PORTS WITH OPTIONAL PORT POSITIONS.

MTG. HOLES: CENTERED ON CENTERLINE OF UNIT

CUSHIONS: ADD DIMENSION "GC" TO ALL (+ STROKE) DIMENSIONS FOR EACH CUSHION

SHOCK PADS: LINEAR SECTION:
ADD 6.4 mm TO ALL (+ STROKE) DIMENSIONS FOR EACH SHOCK PAD

ROTARY SECTION OPTION LOCATION REFERENCE

ACTUATOR TYPE	LETTER OPTION REFERENCED BY TUBE NUMBER		PORT & NEEDLE LOCATIONS REFERENCED BY CIRCLED NUMBERS									
	-D	-D2	STANDARD	-M	-E	STANDARD	-P	-D	-P	-D	-P	-D
MR18 & MR28	II	IV	II & IV	I & III	I & III	2	2	2	4	2	2	2

All standard rod ends have four wrench flats.

PORT PRESSURIZED - E I PORT PRESSURIZED - C₂ FULL CW POSITION

2000-8000 air/oil tandem

All dimensions are reference only unless specifically toleranced.

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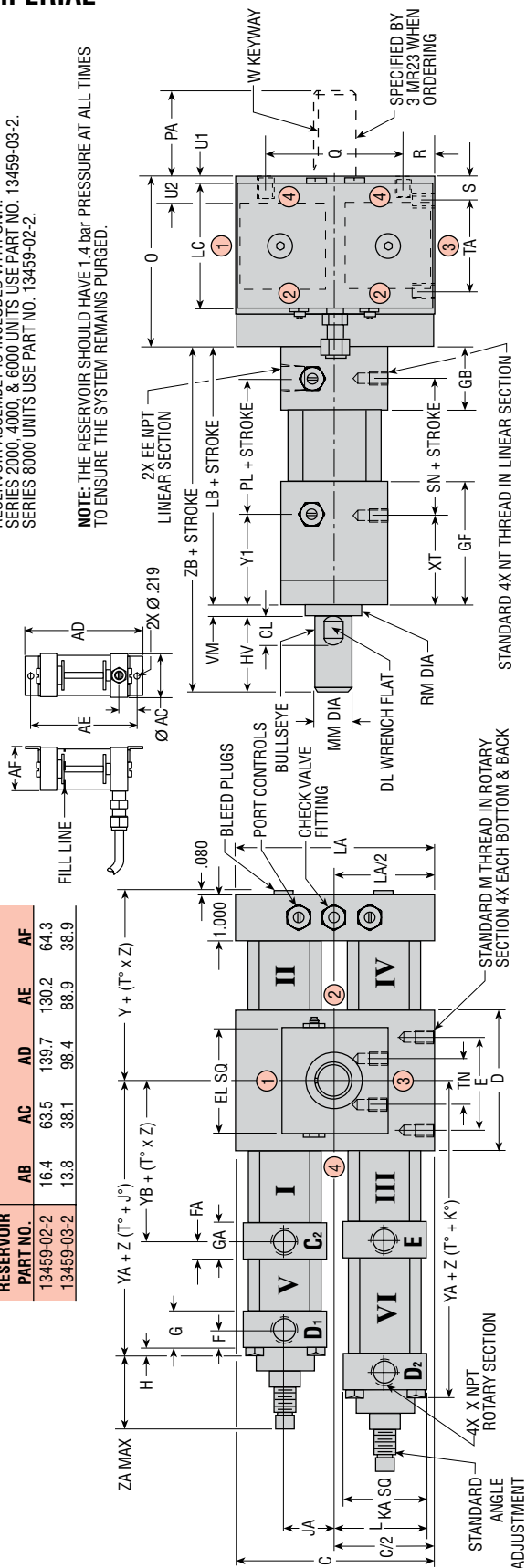
IMPERIAL

RESERVOIR ASSEMBLY IS INCLUDED WITH UNIT.
SERIES 2000, 4000, & 6000 UNITS USE PART NO. 13459-03-2.
SERIES 8000 UNITS USE PART NO. 13459-02-2.

NOTE: THE RESERVOIR SHOULD HAVE 1.4 bar PRESSURE AT ALL TIMES TO ENSURE THE SYSTEM REMAINS PURGED.

TANK DIMENSIONS

RESERVOIR PART NO.	AB	AC	AD	AE	AF
13459-02-2	16.4	63.5	139.7	130.2	64.3
13459-03-2	13.8	38.1	98.4	88.9	38.9



ROTARY SECTION

SERIES	LETTER DIMENSION																													
	C	D	E	F	G	GA	H	JA	L	LA	LC	M	O	PA	Q	R	S	TA	U1	U2	V	W	X	Y	YA	YB	Z	ZA		
2000	3.000	2.000	1.500	500	500	750	750	1.375	1.437	2.875	1.750	1/4-20 x .312 DP	2.500	875	2.000	500	250	1.500	125	.312	4.998/1.5003	1/8 x 1/16 x .625	1/8	3.366	5.983	2.599	.0087	1.125		
4000	4.250	3.000	2.000	344	375	688	719	2.50	1.156	1.875	2.094	4.187	2.750	5/16-18 x .500 DP	3.625	1.875	3.000	625	500	2.000	125	.562	.8748/1.8753	3/16 x 3/32 x 1.500	1/4	4.033	6.721	3.360	.013	1.500
6000	5.000	4.000	2.500	375	344	750	719	2.03	1.156	2.250	2.281	4.687	2.750	3/8-16 x .625 DP	3.750	1.875	3.500	750	2.000	125	.751	1.124/1.125	1/4 x 1/8 x 1.500	1/4	4.627	7.325	3.980	.013	1.875	
8000	8.000	5.000	3.000	469	469	1.062	1.062	4.37	1.875	3.500	3.625	6.125	3.000	3/4-10 x 1.250 DP	6.250	5.000	1.500	2.250	2.500	1.000	.375	1.749/1.750	3/8 x 3/16 x 3.000	3/8	5.048	9.865	5.236	.026	2.875	

LINEAR SECTION

SERIES	LETTER DIMENSION																	
	CL	DL	EE	EL	GB	GC	HV	LB	MM	NT	PL	RM	SN	TN	VM	XT	Y1	ZB
2000	530	1/2	1/4	1.750	1.250	1.817	1.500	5.000	625	1/4-28 x .312 DP	2.812	1.000	2.812	625	250	1.562	1.562	6.750
4000	530	5/8	3/8	2.250	1.375	1.000	2.625	5.562	5.750	5/16-24 x .500 DP	2.937	1.250	2.937	875	250	1.937	1.937	7.437
6000	987	1-1/8	3/8	3.000	2.000	1.250	3.750	3.000	7.250	1.375	3.125	2.000	3.125	2.125	1.250	3.75	2.937	10.625
8000	1 211	1-5/8	1/2	4.000	2.875	1.500	5.950	4.000	10.125	2.000	1/2-20 x .750 DP	4.695	2.750	4.625	1.875	500	3.937	14.625

BULLSEYE: REFERENCE MARK INDICATING ORIENTATION OF ROD END TO ROTARY SECTION

SHAFT KEYWAY & BULLSEYE: SHOWN AT MID-ROTATION

ROD END: STANDARD IS A "PL" (PLAIN) ROD END

PORT POSITIONS: INDICATED BY CIRCLED NUMBERS. LINEAR SECTION NEEDLE & MTG. HOLES REMAIN UNCHANGED RELATIVE TO PORTS WITH OPTIONAL PORT POSITIONS.

MTG. HOLES: CENTERED ON CENTERLINE OF UNIT

CUSHIONS: ADD DIMENSION "GC" TO ALL (+ STROKE) DIMENSIONS FOR EACH CUSHION

SHOCK PADS: LINEAR SECTION:

ADD 1/4" TO ALL (+ STROKE) DIMENSIONS FOR EACH SHOCK PAD

ROTARY SECTION OPTION LOCATION REFERENCE

[illegible]

All standard rod ends have four wrench flats.

DIMENSIONS: 3 POSITION AIR/OIL TANDEM MULTI-MOTION ACTUATORS

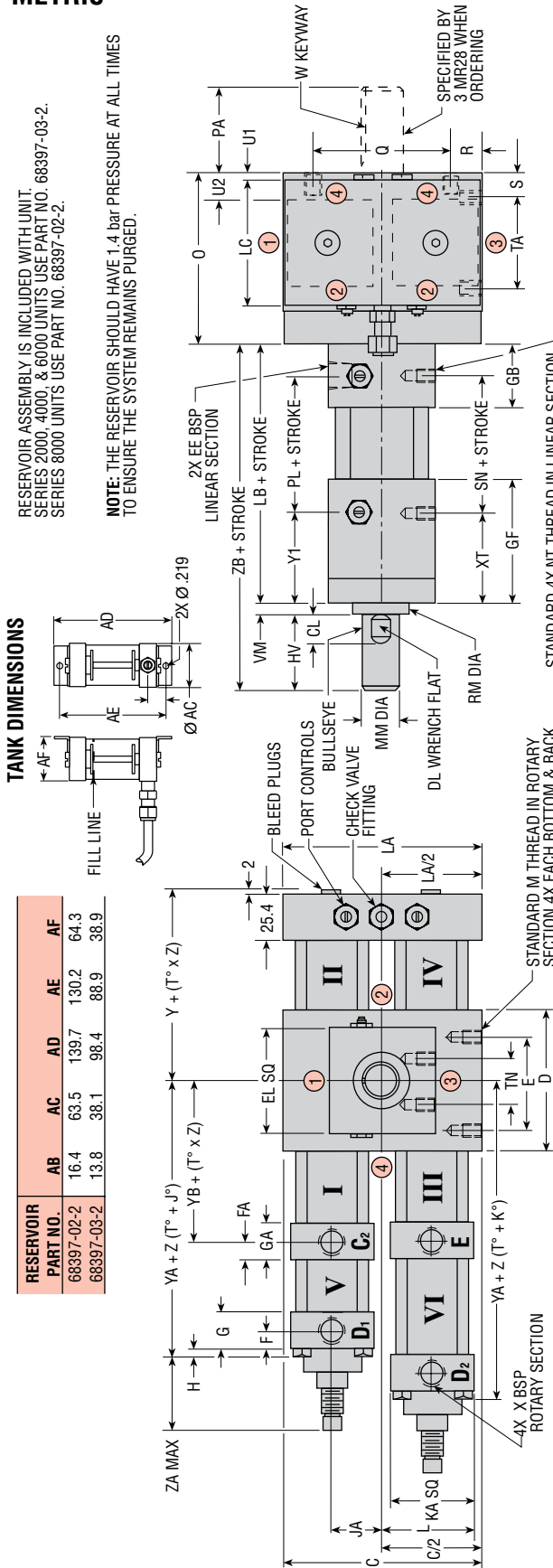
METRIC

RESERVOIR ASSEMBLY IS INCLUDED WITH UNIT.
SERIES 2000, 4000, & 6000 UNITS USE PART NO. 68397-03-2.
SERIES 8000 UNITS USE PART NO. 68397-02-2.

NOTE: THE RESERVOIR SHOULD HAVE 1.4 bar PRESSURE AT ALL TIMES
TO ENSURE THE SYSTEM REMAINS PURGED.

TANK DIMENSIONS

RESERVOIR PART NO.	AB	AC	AD	AE	AF
68397-02-2	16.4	63.5	139.7	130.2	64.3
68397-03-2	13.8	38.1	98.4	88.9	38.9



ROTARY SECTION

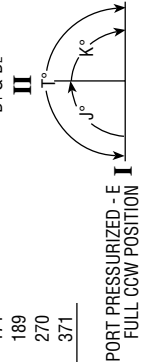
SERIES	LETTER DIMENSION																			
	C	D	E	F	G	H	JA	KA	L	LA	LC	M	O	PA	Q	R	S	TA	U1	U2
2000	76	51	38.1	13	19	19	0	19	35	36	73.0	44.5	M6 x 1.0 x 8	63	22	50.8	13	6	38.1	3
4000	108	76	50.8	9	10	17	18	6	29	48	53	106.4	M8 x 1.25 x 13	92	48	76.2	16	13	50.8	3
6000	127	102	63.5	10	9	19	18	5	29	57	58	119.1	M10 x 1.5 x 16	95.3	48	88.9	19	13	50.8	3
8000	203	127	76.2	12	12	27	27	11	48	89	92	155.6	M20 x 2.5 x 32	159	89	127.0	38	32	63.5	25

LINEAR SECTION

SERIES	LETTER DIMENSION															
	CL	DL	EE	EL	GB	GC	GF	HV	LB	MM	NT	PL	RM	SN	TN	VM
2000	13	13	G1/4	44	32	25	56	38	127	15.9	M6 x 1.0 x 8	71	25.4	71.4	15.9	6
4000	13	16	G3/8	57	35	25	67	41	141	19.0	M8 x 1.25 x 13	75	31.8	74.6	22.2	6
6000	25	29	G3/8	76	51	32	95	76	184	34.9	M10 x 1.50 x 13	79	50.8	79.4	31.8	10
8000	31	41	G1/2	102	73	38	133	102	257	50.8	M12 x 1.25 x 19	117	69.9	117.5	47.6	13

BULLSEYE: REFERENCE MARK INDICATING ORIENTATION OF ROD END TO ROTARY SECTION
SHAFT KEYWAY & BULLSEYE: SHOWN AT MID-ROTATION
ROD END: STANDARD IS A "PL" (PLAIN) ROD END
PORT POSITIONS: INDICATED BY CIRCLED NUMBERS. LINEAR SECTION NEEDLE & MTG. HOLES
REMAIN UNCHANGED RELATIVE TO PORTS WITH OPTIONAL PORT POSITIONS.
MTG. HOLES: CENTERED ON CENTERLINE OF UNIT
CUSHIONS: ADD DIMENSION "GC" TO ALL (+ STROKE) DIMENSIONS FOR EACH CUSHION
SHOCK PADS: LINEAR SECTION:
ADD 6.4 mm TO ALL (+ STROKE) DIMENSIONS FOR EACH SHOCK PAD

PORTS PRESSURIZED
D1 & D2



ROTARY SECTION OPTION LOCATION REFERENCE

ACTUATOR TYPE	LETTER OPTION REFERENCED BY TUBE NUMBER		PORT & NEEDLE LOCATIONS REFERENCED BY CIRCLED NUMBERS							
	-D	-P	-M	-E	STANDARD	-F	-I	PORT -P -D	PORT -P -D	PORT -P -D
3MR18 & 3MR28	II	IV	II & IV	V & VI	V & VI	2	2	2	2	2

All standard rod ends have four wrench flats.

2000-8000
air/oil tandem

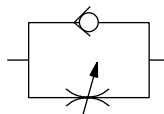
OPTIONS: AIR/OIL TANDEM MULTI-MOTION ACTUATORS

PORT CONTROL®

The exclusive PHD Port Control®, based on the “meter-out” principle, features an adjustable needle and a separate ball check. Both are built into the linear and rotary section and are used to control the speed of the actuator over its entire cycle.

The self-locking needle is adjustable under pressure. It determines the orifice size which controls the exhaust volume. The separate ball check is closed while fluid is exhausting from the

actuator, but opens to permit full flow of incoming fluids. The PHD Port Control® provides the optimum in speed control for multi-motion actuators. It saves space and eliminates the cost of installation and fittings for external flow control valves.



Standard on Series 2000-4000 and on the rotary section only of Series 6000-8000.

DR

DC

LINEAR SECTION ADJUSTABLE CUSHIONS

D1

D2

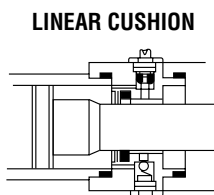
ROTARY SECTION ADJUSTABLE CUSHIONS

Adjustable cushions, available on all PHD Multi-Motion Actuators, allow smooth deceleration at the end of stroke and rotation to eliminate mechanical shock and hammer effect.

Effective cushioning length (approximate)

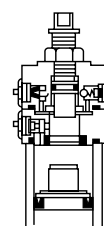
Rotary Section 2000-6000 = 30°, 8000 = 20°

Linear Section 2000-4000 = 3/4", 6000 = 1", 8000 = 1-1/4"

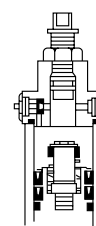


LINEAR CUSHION

ROTARY CUSHIONS



2000



4000-8000

BR

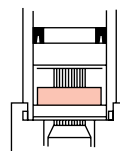
BC

LINEAR SECTION SHOCK PADS

Polyurethane pads for absorption of shock and noise are available on each end of stroke on Series 2000-8000 Multi-Motion Actuators. Reducing shock permits higher piston velocities for shorter cycle times. Reducing noise levels provides improved environment for increased productivity. Pads eliminate metal-to-metal contact between piston and end caps.

NOTE: Pneumatic application only. Linear Section, add 1/4" [6.4 mm] to all (+ Stroke) dimensions for each shock pad.

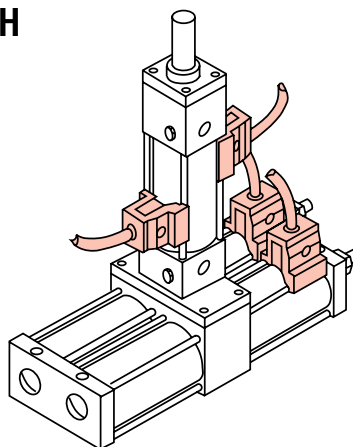
LINEAR SHOCK PAD



2000-8000
air/oil tandem

OPTIONS: AIR/OIL TANDEM MULTI-MOTION ACTUATORS

MAGNETIC PISTON FOR USE WITH PHD PROXIMITY SWITCHES



E HALL EFFECT SWITCHES

Multi-Motion Actuators may be equipped with a magnetic band (specify -E) on the pistons which activates externally mounted PHD Hall Effect Switches. These switches allow the interfacing of the PHD Air Multi-Motion Actuators to various logic systems. This option is for use with the following switches.

COMPACT HALL EFFECT SWITCHES

PART NO.	DESCRIPTION
17503-2-06	NPN Type 4.5-24 VDC
17504-2-06	PNP Type 4.5-24 VDC
17523-2	NPN Type 4.5-24 VDC, Quick Connect
17524-2	PNP Type 4.5-24 VDC, Quick Connect

See each ordering data for magnetic piston ordering information. See Switches and Sensors section for complete switch specifications. Switches and mounting brackets must be ordered separately.

M REED SWITCHES

The PHD Magnetic Reed Switches may be used in situations where the Hall Effect Switches are not applicable. As with the Hall Effect Switches, a magnetic band (specify -M) on the pistons activates the externally mounted PHD Reed Switches. The Reed Switches may be used to signal a programmable controller, sequencer, relay, or in some cases, a valve solenoid. This option is for use with the following switches.

COMPACT REED SWITCHES

PART NO.	DESCRIPTION
17502-2-06	Sink or Source Type 4.5-24 VDC
17509-3-06	AC Type 110-120 VAC with Current Limit
17522-2	Sink or Source Type VDC, Quick Connect
17529-3	AC Type 110-120 VAC, Quick Connect with Current Limit

2000-8000
air/oil tandem

H HALL EFFECT SENSOR/ TRANSDUCER

For use on all PHD Multi-Motion Actuators. The Hall Effect Sensor/Transducer provides up to four adjustable sensing positions throughout the 180° maximum sensing range. Minimum arc between two points is 1.5° of rotation. Can be used to signal ends of rotation in addition to multiple signals during rotation for indication of arc traveled.

Solid state electronics with Hall Effect sensing technology provide infinite trouble-free cycles.

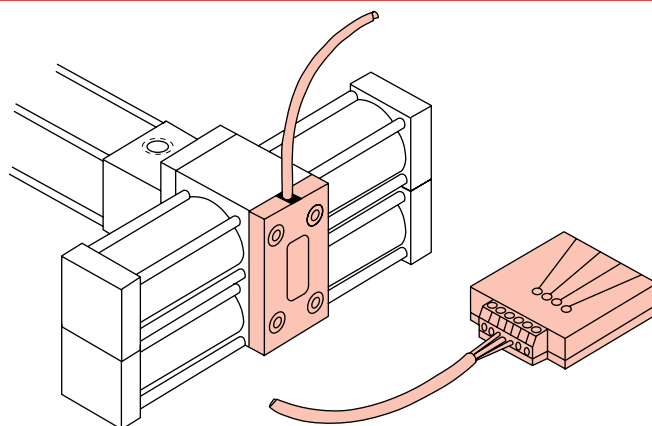
Wide signal range capability permits interfacing with most programmable controllers and logic systems.

Independent adjustment of each set point position from a single sensor.

LED indicators for visual confirmation of each output state.

Set Point Module is available for either current sinking or current sourcing models with 4.5 to 24 VDC output capability.

117 VAC interface module available to supply DC voltage to set point while providing 117 VAC output capability.



SET POINT MODULE

PART NO.	DESCRIPTION
9800-01-0300	4.5-24 VDC, Sink Type Output
9800-01-0400	4.5-24 VDC, Source Type Output

See Switches and Sensors section for information.

OPTIONS: AIR/OIL TANDEM MULTI-MOTION ACTUATORS

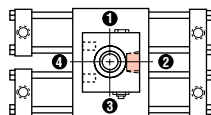
PORT POSITIONS

LINEAR SECTION

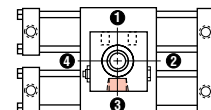
Port Position 1 is standard. **NOTE:** Options -S, -T, and -U imply that mounting holes and flow control needle locations remain unchanged relative to new port positions. (Rotate with port.)



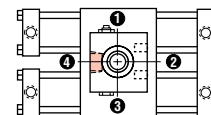
PORT POSITION 2



PORT POSITION 3

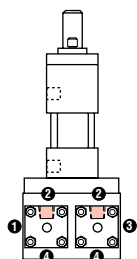


PORT POSITION 4



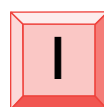
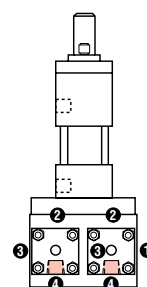
ROTARY SECTION

Port Position 2 is standard.



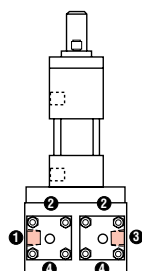
PORT POSITION 4

(air section ports)



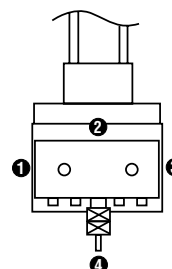
PORT POSITION 1 TOP RACK

PORT POSITION 3 BOTTOM RACK (air section ports)



TANDEM CAP ROTATED 180°

This option rotates the cap of an Air/Oil Tandem Multi-Motion Actuator 180°. This places the Port Control (and Cushion) needles and the Tandem fitting in position 4. Standard position for these is position 2.

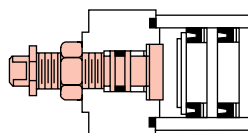


ANGLE ADJUSTMENT (STANDARD)

SERIES 2000-8000

Adjusting screw(s) for reducing angle of rotation in either or both directions for use where exact degree of desired rotation cannot be predetermined or where requirements may vary during operation. Standard adjusting screw will reduce angle of rotation up to 30°. Available in conjunction with all other optional features.

Cushions are normally engaged over the last 30° of angle. The use of angle adjusting screws to reduce angle of rotation has a direct effect on the length of cushion engagement. Example: 10° angle reduction will reduce cushion engagement by 10°.



OPTIONS: AIR/OIL TANDEM MULTI-MOTION ACTUATORS



FLUORO-ELASTOMER SEALS

Fluoro-Elastomer seals are available to achieve seal compatibility with certain fluids. Seal compatibility should be checked with the fluid manufacturer for proper application. Consult PHD for high temperature use.



CLOSE TOLERANCE STROKE AND ROTATION

This option may be specified when a precise rotation and stroke is required and angle adjustment is not acceptable. By specifying this option, rotation will be within a tolerance of +30 minutes, -0 minutes and stroke will be a tolerance of $\pm .005$ [± 0.127 mm].

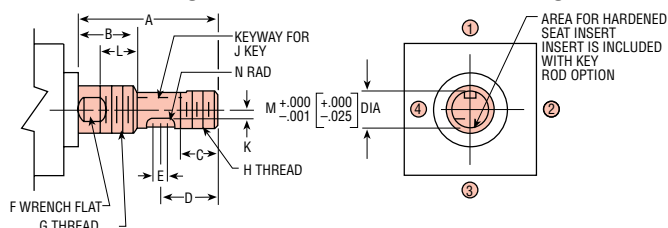


ELECTROLESS NICKEL PLATING

Electroless nickel plating is done on all externally exposed ferrous parts except the pinion shaft and rod end. This optional plating treatment gives an alternative method of protecting the unit from severe environments. **NOTE:** Standard plating is Zinc.

OPTIONAL ROD ENDS

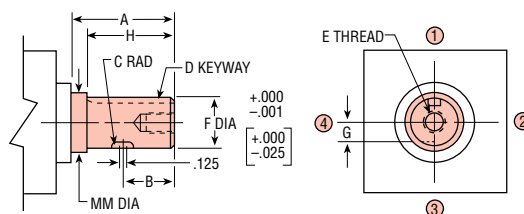
-KY THREADED ROD END WITH KEYWAY AND PRE-LOAD



LETTER DIM.	SERIES			
	2000	4000	6000	8000
A	2.187 [55.5]	2.375 [60.5]	5.187 [132.0]	7.156 [182.0]
B	1.000 [25]	1.000 [25]	2.187 [55.5]	2.906 [74]
C	.562 [14.3]	.625 [16]	1.625 [41.3]	2.250 [57]
D	.852 [21.6]	.977 [25]	2.313 [58.7]	3.250 [82.5]
E	.215 [5.5]	.242 [6]	.437 [11]	.625 [16]
F	1/2 [12.7]	5/8 [16]	1-1/8 [28.6]	1-5/8 [41.2]
G	5/8-18 [M16 x 1.5]	3/4-16 [M18 x 1.5]	1-3/8-12 [M33 x 2.0]	2-12 [M48 x 2.0]
H	1/2-20 [M12 x 1.25]	5/8-18 [M16 x 1.5]	1-1/4-12 [M30 x 2.0]	1-3/4-12 [M42 x 2.0]
J	1/8 x 1/8 x 5/8 [3.18 x 3.18 x 16]	3/16 x 3/16 x 3/4 [4.75 x 4.75 x 19]	1/4 x 1/4 x 1-3/8 [6.35 x 6.35 x 35]	1/2 x 1/2 x 2 [12.7 x 12.7 x 50]
K	.125 [3]	.156 [4]	.422 [10.7]	.594 [15]
L	.625 [16]	.625 [16]	1.345 [34]	1.875 [48]
M	.500 [12.70]	.625 [15.88]	1.250 [31.75]	1.750 [44.45]
N	.093 [2.4]	.125 [3.2]	.156 [4]	.187 [5]

NOTE: Keyway shown at mid-rotation

-PK PLAIN ROD END WITH KEYWAY AND PRE-LOAD



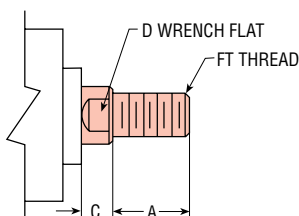
CIRCLED NUMBERS: INDICATE PORT POSITIONS
KEY: INCLUDED WITH ROD END OPTION

LETTER DIM.	SERIES			
	2000	4000	6000	8000
A	1.500 [38]	1.625 [41.3]	3.000 [76.2]	4.000 [101.6]
B	.375 [9.5]	.812 [20.6]	.812 [20.6]	1.500 [38]
C	.156 [4]	.219 [5.6]	.250 [6.4]	.437 [11]
D	1/8 x 1/16 x 1.00 [3.18 x 1.59 x 25]	3/16 x 3/32 x 1.10 [4.76 x 2.38 x 28]	1/4 x 1/8 x 1.50 [6.35 x 3.18 x 38]	3/8 x 3/16 x 3.00 [9.52 x 4.75 x 76]
E	10-32 x .31 DP [M5 x 0.8 x 7]	5/16-24 x .44 DP [M8 x 1.25 x 11]	3/8-24 x .56 DP [M10 x 1.5 x 14]	1/2-20 x .68 DP [M12 x 1.75 x 17]
F	.500 [12.70]	.750 [19.05]	1.125 [28.57]	1.750 [44.45]
G	.094 [2.4]	.156 [4.0]	.312 [7.9]	.438 [11.1]
H	1.375 [35]	—	2.720 [69]	3.695 [94]
MM	.625 [15.9]	—	1.375 [34.9]	2.000 [50.8]

- MT MALE THREAD ROD END

SERIES	ROD DIA.	LETTER DIMENSION			
		A	C	D	FT
2000	.625 [15.87]	.750 [19]	.375 [9.5]	1/2 [19.00]	7/16-20 [M12 x 1.25]
4000	.750 [19.05]	1.000 [25]	.375 [9.5]	5/8 [15.80]	9/16-18 [M14 x 1.50]
6000	1.375 [34.93]	2.375 [60.5]	.625 [15.9]	1-1/8 [28.5]	1-14 [M27 x 2.0]
8000	2.000 [50.80]	2.938 [79.5]	.882 [22.2]	1-5/8 [44.5]	1-1/2-12 [M42 x 2.0]

Numbers in [] are metric and are in mm.



All standard rod ends have four wrench flats.

All dimensions are reference only unless specifically toleranced.

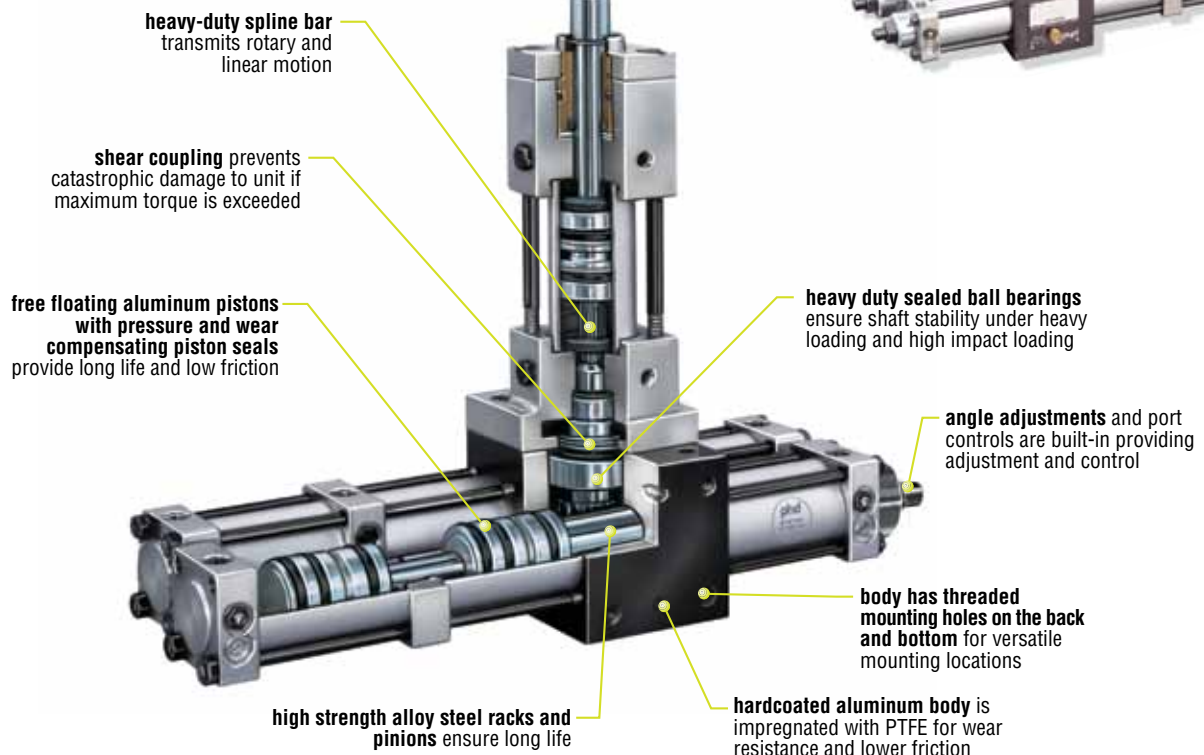
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2000-8000
air/oil tandem

2000-8000 multi-position



**MULTIPLE ROTARY POSITIONS
IDEAL FOR FEEDING AND
POSITIONING APPLICATIONS**



2000-8000
multi-position

Major Benefits

- PHD multi-position units in 3, 4, or 5 rotary positions ideal for feeding and positioning applications.
- Pneumatically or hydraulically powered.
- Sealed shaft ball bearings on rotary section provide long life and low friction.
- Shear coupling prevents catastrophic damage to unit if maximum torque is exceeded.
- Multiple positioning design eliminates expensive and cumbersome fixturing and pinning.
- Options include built-in adjustable cushions, shock pads, rod end styles, and magnetic pistons for use with Hall and Reed Switches.

Industry Uses

- Multi-station load/unload
- Inspect/reject/replacement
- Lathe loading
- Part transfer
- Pick and place

ORDERING DATA: MULTI-POSITION MULTI-MOTION ACTUATORS

2000-8000
multi-position

TO ORDER SPECIFY:

No. of Positions, Type, Design No., Mounting Style, Series,
Total Angle of Rotation, Stroke, Rod End Style, Cushions
and/or Shock Pads, and Options.



ENGINEERING DATA: MULTI-POSITION MULTI-MOTION ACTUATORS

SPECIFICATIONS	SERIES 2000-8000
PNEUMATIC OPERATING PRESSURE	20 to 150 psi [1.4 to 10 bar]
HYDRAULIC OPERATING PRESSURE*	40 to 1500 psi [2.8 to 103 bar]
OPERATING TEMPERATURE	-20° to 180°F [-29° to 82°C]
ROTATIONAL TOLERANCE	Nominal rotation +10°/-0°
STROKE TOLERANCE	±.031 [.8 mm]
END OF ROTATION BACKLASH	2° (2000), 1° 30' (4000) 1° 0' (6000), 0° 30' (8000)
LUBRICATION MAINTENANCE	Factory lubricated for rated life Field repairable

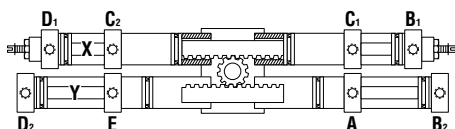
*See hydraulic pressure ratings for options chart below. All hydraulic ratings are based on non-shock service.

INTERMEDIATE POSITION(S)	SERIES			
	2000**	4000	6000	8000
ROTATIONAL TOLERANCE - FROM ONE INTERMEDIATE POSITION TO ANOTHER MEASURED AT CENTERS OF BACKLASH	± 1°	± 0° 30'	± 0° 30'	± 0° 15'
ROTATIONAL BACKLASH	2°	1° 45'	1° 45'	1° 15'

** Available in 3-position units only

SERIES	ROTARY BORE DIAMETER		LINEAR BORE DIAMETER		ROTARY DISPLACEMENT		LINEAR DISPLACEMENT			
	in	mm	in	mm	in³/°	cm³/°	EXTEND		RETRACT	
2000	1.000	25.4	1.125	28.6	.014	0.229	.995	16.3	.690	11.3
4000	1.375	34.9	1.375	34.9	.038	0.623	1.485	24.3	1.043	17.1
6000	2.000	50.8	2.000	50.8	.082	1.344	3.142	51.5	1.653	27.1
8000	3.000	76.2	3.000	76.2	.370	6.064	7.069	115.8	3.927	64.4

SERIES	TORQUE OUTPUT		THRUST FORCE EXTEND		THRUST FORCE RETRACT	
	in-lb/psi	Nm/bar	lb/psi	N/bar	lb/psi	N/bar
2000	.39	.64	.99	63.9	.69	44.5
4000	1.11	1.82	1.48	95.5	1.04	67.0
6000	2.36	3.87	3.14	202.5	1.65	106.5
8000	10.60	17.37	7.06	455.4	3.93	253.5



WORKING PRINCIPLE

PHD Multi-Motion Actuators can be provided to yield three, four, or five rotary output positions. The various angle increments are fixed as specified and only the extreme positions can be adjusted in the field. Available for air or hydraulic service.

The schematic example shows a five position actuator. Pressurizing port A provides full clockwise rotation (position V). Pressurizing both ports B₁ and B₂ traps the racks between the rod ends of the outer pistons X and Y to rotate output shaft to position IV. Pressurizing ports C₁ and C₂ moves floating pistons in the inside upper rack cylinders against stop tubes to trap upper rack in position III. Similarly, positions II and I can be obtained by pressurizing ports D₁ and D₂, or E, respectively. Output positions can be selected in any sequence, allowing the shaft to stop at, or pass, any of the intermediate positions (II, III, or IV).

HYDRAULIC PRESSURE RATINGS FOR OPTIONS

All pneumatic rotary actuators have a maximum pressure rating of 150 psi [10 bar] air. Most hydraulic rotary actuators have a maximum pressure rating of 1500 psi [100 bar], except as noted in the chart.

ROTARY SECTION

HYD SERIES	OPTION psi [bar]			
	-P	-D	-E or -M	
2000	—	—	—	—
4000	—	—	—	—
6000	—	—	750	[52]
8000	—	—	500	[35]

LINEAR SECTION

SERIES	OPTION psi [bar]							
	PLAIN		PORT CONTROLS		-Dx		-E or -M	
	psi	bar	psi	bar	psi	bar	psi	bar
2000	—	—	—	—	—	—	—	—
4000	—	—	—	—	—	—	—	—
6000	—	—	N/A	N/A	—	—	750	52
8000	—	—	N/A	N/A	—	—	500	35

NOTE: — = Standard Rating

SIZING AND APPLICATION ASSISTANCE

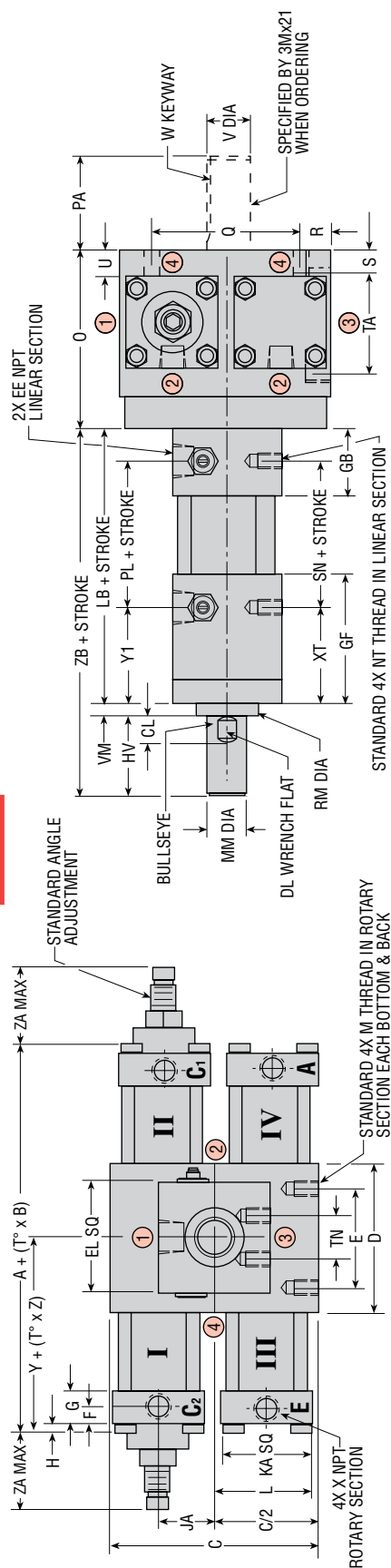
See PHD Product Sizing Catalog for specific and complete sizing information.

Online sizing assistance is available at:
www.phdinc.com/apps/sizing

2000-8000
multi-position

IMPERIAL

2000-8000
multi-position



ROTARY SECTION

CAP	STYLE	SERIES	LETTER DIMENSION																									
			A	B	C	D	E	F	G	H	JA	KA	L	M	O	PA	Q	R	S	TA	U	V	W	X	Y	Z	ZA	
PLAIN	2000	5.698	.0174	3.000	2.000	1.500	.250	.500	0.00	.750	1.375	1.437	1/4-20 x .312 DP	2.500	.875	2.000	.500	2.000	.500	312	.4998/1.5003	1/8 x 1/16 x .625	1/8	2.849	.0087	.000		
	-A	2000	6.198	.0174	3.000	2.000	1.500	.500	.750	0.00	.750	1.375	1/4-20 x .312 DP	2.500	.875	2.000	.500	2.000	.500	312	.4998/1.5003	1/8 x 1/16 x .625	1/8	3.099	.0087	1.125		
	BOTH	4000	7.906	.026	4.250	3.000	2.000	.344	.688	.250	1.156	1.875	5/16-18 x .625 DP	3.625	1.875	3.000	.625	5.000	.625	562	.8748/8.753	3/16 x 3/32 x 1.500	1/4	3.953	.013	1.500		
	BOTH	6000	9.126	.026	5.000	4.250	2.500	.375	.750	.203	1.156	2.250	3/8-16 x .625 DP	3.750	1.875	3.500	.750	5.000	.750	375	1.124/1.125	1/4 x 1/8 x 1.500	1/4	4.563	.013	1.875		
BOTH	8000	12.160	.052	8.000	5.000	3.000	.469	1.062	.423	1.875	3.500	3/4-10 x 1.250 DP	6.250	3.500	5.000	1.250	2.500	.750	1.749/1.750	3/8 x 3/16 x 3.000	3/8	6.080	.026	2.875				

LINEAR SECTION

SERIES	LETTER DIMENSION																		
	CL	DL	EE	EL	GB	GC	GF	HV	LB	MM	NT	PL	RM	SN	TN	VM	XT	Y1	ZB
2000	530	1/2	1/4	1.750	1.250	1.000	2.187	1.500	5.000	625	1/4-28 x 3.12 DP	2.812	1.000	2.812	625	250	1.562	1.562	6.750
4000	530	5/8	3/8	2.250	1.375	1.000	2.625	1.625	5.562	.750	5/16-24 x .500 DP	2.937	1.250	2.937	.875	250	1.937	1.937	7.437
6000	.987	1-1/8	3/8	3.000	2.000	1.250	3.750	3.000	7.250	1.375	3/8-24 x .500 DP	3.125	2.000	3.125	1.250	375	2.937	2.937	10.625
8000	1.211	1-5/8	1/2	4.000	2.875	1.500	5.250	4.000	10.125	2.000	1/2-20 x .750 DP	4.625	2.750	4.625	1.875	500	3.937	3.937	14.625

QUICK REFERENCE FOR: $A + (T^\circ \times B)$

Serijski broj	Stepeni rotacije				
	45	90	180	270	360
* 2000	6,481	7,264	8,830	10,396	11,962
4000	9,076	10,246	12,586	14,926	17,266
6000	10,296	11,466	13,806	16,146	18,486
8000	14,500	16,840	21,520	26,200	30,880

*DIMENSIONS CALCULATED USING PLAIN CAP STYLE. ADD 250 TO DIMENSION FOR EACH -A STYLE CAP USED ON SERIES 2000 ONLY

BULLSEYE: REFERENCE MARK INDICATING ORIENTATION OF ROD END TO ROTARY SECTION
SHOFT KEYWAY & BULLSEYE: SHOWN AT MID-ROTATION
ROD END: STANDARD IS A "PL" (PLAIN) ROD END
PORT POSITIONS: INDICATED BY CIRCLED NUMBERS. LINEAR SECTION NEEDLE & MTG. HOLES
 REMAIN UNCHANGED RELATIVE TO PORTS WITH OPTIONAL PORT POSITIONS.
MTG. HOLES: CENTERED ON CENTERLINE OF UNIT

STOP TUBES: LOCATED IN TUBES I & II
CUSHIONS: SERIES 2000 ROTARY SECTIONS ONLY:

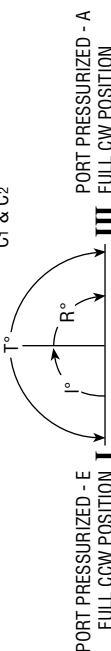
ADD 1/2" TO RESPECTIVE "A" AND "Y" DIMENSIONS FOR EACH CUSHION
ALL LINEAR SECTIONS:

SHOCK PADS: LINEAR SECTION:

ADD 1/4" TO ALL (+ STROKE) DIMENSIONS FOR EACH SHOCK PAD

All standard rod ends have four wrench flats.

III PORTS PRESSURIZED C₁ & C₂

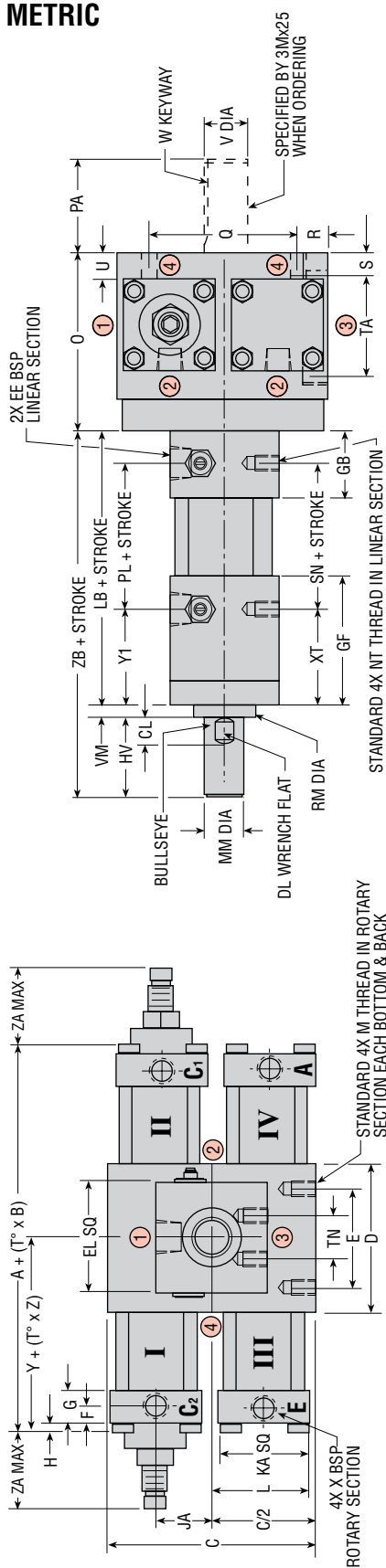


ROTARY SECTION OPTION LOCATION REFERENCE

ACTUATOR TYPE	ROTARY SECTION OPTION LOCATION REFERENCE															
	LETTER OPTION REFERENCED BY TUBE NUMBER				PORT & NEEDLE LOCATIONS REFERENCED BY CIRCLED NUMBERS											
	-P				STANDARD				-F				-I			
	-B	-D	-P		-M	-E	PORT	-P	-D	PORT	-P	-D	PORT	-P	-D	PORT
3MA11 & 3MA21	I & II	I & II	ALL	ALL	ALL	2	1 & 3	1	4	1 & 3	1	1,3	2	2	2	2
3MA11 & 3MA21	I & II	I & II	ALL	ALL	ALL	2	1 & 3	1	4	1 & 3	1	1,3	2	2	2	2
3MA11 & 3MA21	I & II	I & II	ALL	ALL	ALL	2	1 & 3	1	4	1 & 3	1	1,3	2	2	2	2

DIMENSIONS: 3 POSITION MULTI-MOTION ACTUATORS

METRIC



ROTARY SECTION

CAP STYLE	SERIES	LETTER DIMENSION																			
		A	B	C	D	E	F	G	H	JA	KA	L	M	PA	Q	R	S	TA	U	V	W
PLAIN	2000	145	0.44	76	51	38.1	6	13	0	19	35	36	M6 x 1.0 x 8	63	22	50.8	13	6	38.1	8	12.69/12.71
-A	2000	157	0.44	76	51	38.1	6	13	0	19	35	36	M6 x 1.0 x 8	63	22	50.8	13	6	38.1	8	12.69/12.71
BOTH	4000	201	0.66	108	76	50.8	9	17	6	29	48	53	M8 x 1.25 x 13	92	48	76.2	16	13	50.8	14	22.22/22.23
BOTH	6000	292	0.66	127	102	63.5	10	19	5	29	57	58	M10 x 1.5 x 16	95.3	48	88.9	19	13	50.8	10	28.55/28.58
BOTH	8000	309	1.32	203	127	76.2	12	27	11	48	89	92	M20 x 2.5 x 32	159	89	127.0	38	32	63.5	19	44.42/44.45

LINEAR SECTION

SERIES	LETTER DIMENSION														
	CL	DL	EE	EL	GB	GC	GF	HV	LB	MM	NT	PL	RM	SN	TN
2000	13	13	G1/4	44	32	25	56	38	127	15.9	M6 x 1.0 x 8	71	25.4	71.4	15.9
4000	13	16	G3/8	57	35	25	67	41	141	19.0	M8 x 1.25 x 13	75	31.8	74.6	22.2
6000	25	29	G3/8	76	51	32	95	76	184	34.9	M10 x 1.50 x 13	79	50.8	79.4	31.8
8000	31	41	G1/2	102	73	38	133	102	257	50.8	M12 x 1.25 x 19	117	69.9	117.5	47.6

BULLSEYE: REFERENCE MARK INDICATING ORIENTATION OF ROD END TO ROTARY SECTION
SHAFT KEYWAY & BULLSEYE: SHOWN AT MID-ROTATION
ROD END: STANDARD IS A "PL" (PLAIN) ROD END
PORT POSITIONS: INDICATED BY CIRCLED NUMBERS. LINEAR SECTION NEEDLE & MTG. HOLES REMAIN UNCHANGED RELATIVE TO PORTS WITH OPTIONAL PORT POSITIONS.
MTG. HOLES: CENTERED ON CENTERLINE OF UNIT
STOP TUBES: LOCATED IN TUBES I & II
CUSHIONS: SERIES 2000 ROTARY SECTIONS ONLY:
 ADD 13 mm TO RESPECTIVE "A" AND "V" DIMENSIONS FOR EACH CUSHION
 ALL LINEAR SECTIONS:
 ADD DIMENSION "GC" TO ALL (+ STROKE) DIMENSIONS FOR EACH CUSHION
SHOCK PADS: LINEAR SECTION:
 ADD 6.4 mm TO ALL (+ STROKE) DIMENSIONS FOR EACH SHOCK PAD

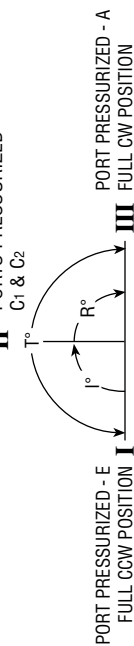
All standard rod ends have four wrench flats.

QUICK REFERENCE FOR: A + (T° x B)

SERIES	DEGREE OF ROTATION					
	45	90	180	270	360	450
*2000	164.6	184.5	224.2	264.1	303.8	343.6
4000	230.5	260.2	319.8	379.1	438.6	498.0
6000	261.5	291.1	410.8	350.7	469.5	529.0
8000	368.3	427.7	539.6	546.6	784.4	903.2

*DIMENSIONS CALCULATED USING PLAIN CAP STYLE.
 ADD 6.3 TO DIMENSION FOR EACH -A STYLE CAP USED ON SERIES 2000 ONLY.

II PORTS PRESSURIZED

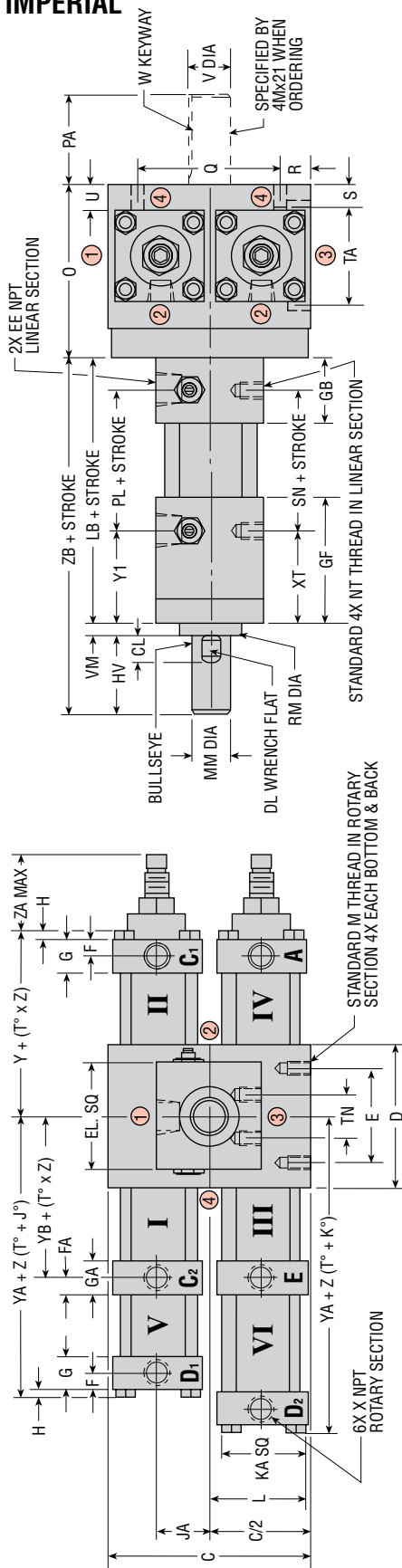


ROTARY SECTION OPTION LOCATION REFERENCE

ACTUATOR TYPE	LETTER OPTION		PORT & NEEDLE LOCATIONS REFERENCED BY CIRCLED NUMBERS									
	REFERENCED BY TUBE NUMBER		STANDARD									
-B	-D	-P	-M	-E	-P	-D	-P	-D	-P	-D	-P	-D
3MA15 & 3MA25	I & II	I & II	ALL	ALL	ALL	2	1 & 3	1	4	1 & 3	1	1, 3
3MH15 & 3MH25	—	I & II	ALL	ALL	ALL	2	1 & 3	1	4	1 & 3	1	1, 3

2000-8000 multi-position

IMPERIAL

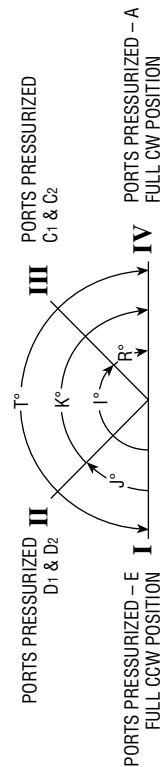


ROTARY SECTION

S	SERIES	LETTER DIMENSION																											
		C	D	E	F	FA	G	GA	H	JA	KA	L	M	O	PA	Q	R	S	TA	U	V	W	X	Y	YA	YB	Z	ZA	
4000	4250	3.000	2.000	3.44	3.75	.688	.719	.250	1.156	1.875	2.094	5/16-18 x .500	DP	3.625	1.875	3.000	.625	.500	2.000	.562	.8748/.8753	3/16 x 3/32 x 1.500	1/4	3.953	6.721	3.360	.013	1.500	
6000	5000	4.000	2.500	.375	.344	.750	.719	.203	1.156	2.250	2.281	3/8-16 x .625	DP	3.750	1.875	3.500	.750	.500	2.000	.375	1.124/1.125	1/4 x 1/8 x 1.500	1/4	4.563	7.325	3.980	.013	1.875	
8000	8000	5.000	3.000	.469	.469	1.062	1.062	.437	1.875	3.500	3.625	3/4-10 x 1.250	DP	6.250	3.500	5.000	1.500	1.250	2.500	.750	1.749/1.750	3/8 x 3/16 x 3.000	3/8	6.080	9.865	5.236	.026	1.875	

LINEAR SECTION

SERIES	LETTER DIMENSION																		
	CL	DL	EE	EL	GB	GC	GF	HV	LB	MM	NT	PL	RM	SN	TN	VM	XT	Y1	ZB
4000	.530	1/8	3/8	2.250	1.375	1.000	2.825	1.625	5.562	.750	5/16-24 x .500 DP	2.937	1.250	2.937	.875	.250	1.937	1.937	7.437
6000	.987	1-1/8	3/8	3.000	2.000	1.250	3.750	3.000	7.250	1.375	3/8-24 x .500 DP	3.125	2.000	3.125	1.250	.375	2.937	2.937	10.625
8000	1.211	1-5/8	1/2	4.000	2.875	1.500	5.250	4.000	10.125	2.000	1/2-20 x .750 DP	4.625	2.750	4.625	1.875	.500	3.937	3.937	14.625



ROTARY SECTION OPTION LOCATION REFERENCE

ACTUATOR TYPE	LETTER OPTION REFERENCED BY TUBE NUMBER				PORT & NEEDLE LOCATIONS REFERENCED BY CIRCLED NUMBERS									
	-P				STANDARD				-F				-I	
	-B	-D	STANDARD	-M	-E	PORT	-P	-D	PORT	-P	-D	PORT	-P	-D
4MA11 & 4MA21	—	II & IV	ALL	ALL	ALL	2	1 & 3	1	4	1 & 3	1	1	3	2
4MH11 & 4MH21	—	II & IV	ALL	ALL	ALL	2	1 & 3	1	4	1 & 3	1	1	3	2

All standard rod ends have four wrench flats.

BULLSEYE: REFERENCE MARK INDICATING ORIENTATION OF ROD END TO ROTARY SECTION

DESIGNER: BULLSEYE- SHOWN AT MID-ROTATION

ROD END: STANDARD IS A "PL" (PLAIN) ROD END

PORT POSITIONS: INDICATED BY CIRCLED NUMBERS. LINEAR SECTION NEEDLE & MTG. HOLES REMAIN UNCHANGED RELATIVE TO PORTS WITH OPTIONAL PORT POSITIONS.

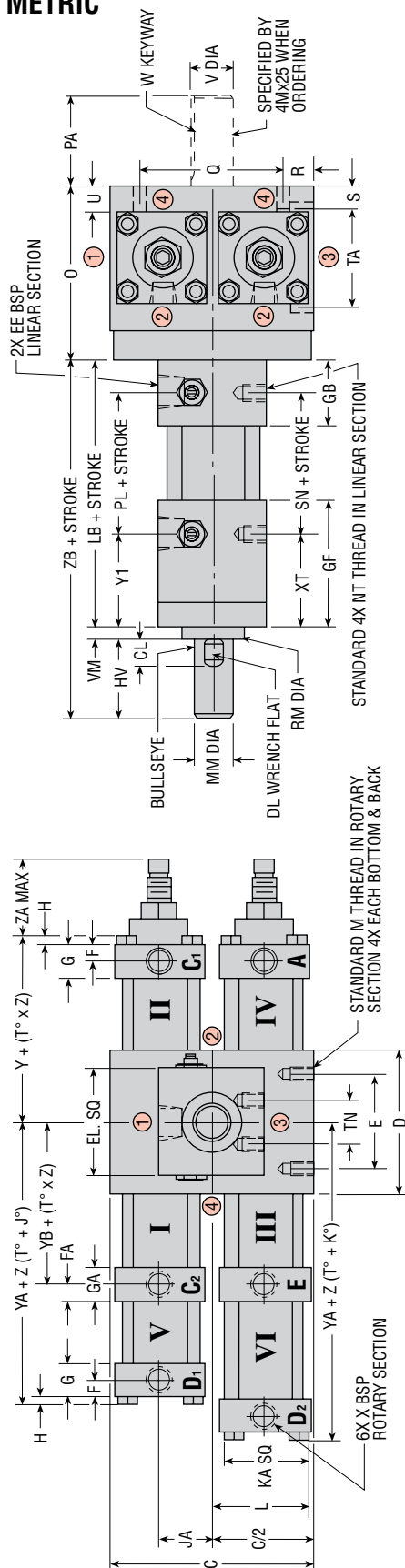
MTG. HOLES: CENTERED ON CENTERLINE OF UNIT

STOP TUBES: LOCATED IN TUBES I & II

CUSHIONS: ADD DIMENSION "GC" TO ALL (+ STROKE) DIMENSIONS FOR EACH CUSHION

SHOCK PADS: LINEAR SECTION:

ADD 1/4" TO ALL (+ STROKE) DIMENSIONS FOR EACH SHOCK PAD

METRIC

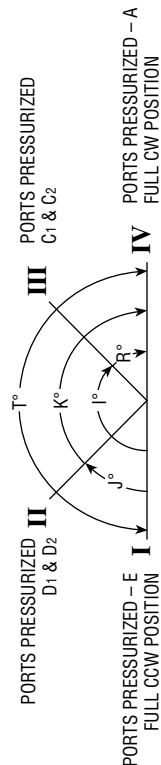
ROTARY SECTION

SERIES	LETTER DIMENSION																										
	C	D	E	F	GA	H	JA	KA	L	M	O	PA	Q	R	S	TA	U	V	W	X	Y	YA	YB	Z	ZA		
4000	108	76	50.8	9	10	17	18	6	29	48	53	M8 x 1.25 x 13	92	48	76.2	16	13	50.8	14	22.22/22.23	4.75 x 2.36 x 38	G1/4	102	171	85	0.33	38
6000	127	102	63.5	10	9	19	18	5	29	57	58	M10 x 1.5 x 16	95.3	48	88.9	19	13	50.8	10	28.55/28.58	6.35 x 3.18 x 38	G1/4	118	186	101	0.33	48
8000	203	127	76.2	12	12	27	27	11	48	89	92	M20 x 2.5 x 32	159	89	127.0	38	32	63.5	19	44.42/44.45	9.53 x 2.36 x 76	G3/8	126	251	133	0.66	73

LINEAR SECTION

SERIES	LETTER DIMENSION																		
	CL	DL	EE	EL	GB	GC	GF	HV	LB	MM	NT	PL	RM	SN	TN	VM	XT	Y1	ZB
4000	13	16	G3/8	57	35	25	67	41	141	19.1	M8 x 1.25 x 13	75	31.8	74.6	22.2	6	49	49	189
6000	25	29	G3/8	76	51	32	95	76	184	34.9	M10 x 1.50 x 13	79	50.8	79.4	31.8	10	75	75	270
8000	31	41	61/2	102	73	38	133	102	257	50.8	M12 x 1.25 x 19	117	69.9	117.5	47.6	13	100	100	371

ADD 6.4 mm TO ALL (+ STROKE) DIMENSIONS FOR EACH SHOCK PAD



ROTARY SECTION OPTION LOCATION REFERENCE

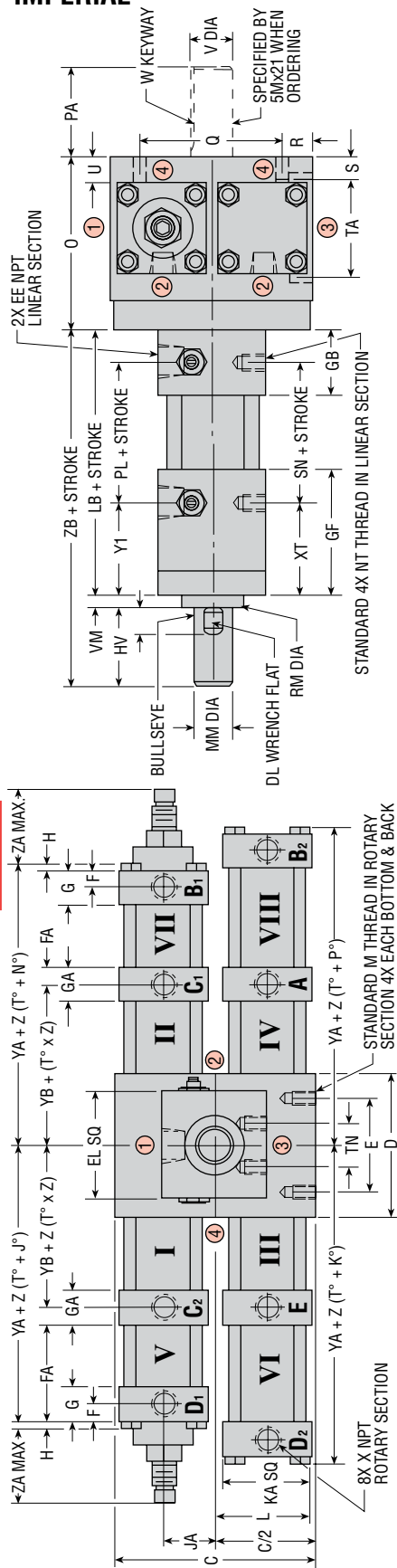
ACTUATOR TYPE	LETTER OPTION REFERENCED BY TUBE NUMBER					PORT & NEEDLE LOCATIONS REFERENCED BY CIRCLED NUMBERS										
	-P					STANDARD					-F					-I
	-B	-D	STANDARD	-M	-E	PORT	-P	-D	PORT	-P	-D	PORT	-P	-D		
4MA15 & 4MA25	II & IV	II & IV	ALL	ALL	ALL	2	1 & 3	1	4	1 & 3	1	1, 3	2	2		
4MH15 & 4MH25	—	II & IV	ALL	ALL	ALL	2	1 & 3	1	4	1 & 3	1	1, 3	2	2		

All standard rod ends have four wrench flats.

DIMENSIONS: 5 POSITION MULTI-MOTION ACTUATORS

IMPERIAL

2000-8000
multi-position



ROTARY SECTION

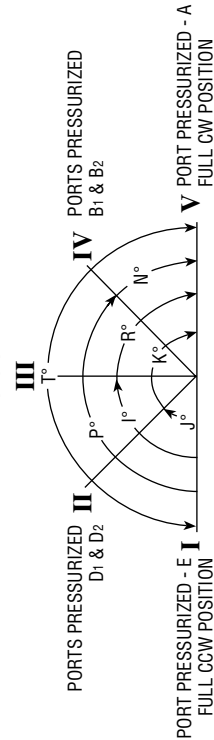
SERIES	LETTER DIMENSION																			
	C	D	E	F	G	GA	H	JA	KA	L	M	O	PA	Q	R	S	TA	U	V	W
4000	4.250	3.000	2.000	.344	.688	.719	.250	1.156	1.875	2.094	5/16-18 x .500 DP	3.625	1.875	3.000	.625	.500	2.000	.562	.8748/.8753	3/16 x 3/32 x 1.500
6000	5.000	4.000	2.500	.375	.750	.719	.203	1.156	2.250	2.281	3/8-16 x .625 DP	3.750	1.875	3.500	.750	.500	2.000	.375	1.124/1.125	1/4 x 1/8 x 1.500
8000	8.000	5.000	3.000	.469	1.062	1.062	.437	1.875	3.500	3.625	3/4-10 x 1.250 DP	6.250	3.500	5.000	1.500	1.250	2.500	.750	1.749/1.750	3/8 x 3/16 x 3.000

LINEAR SECTION

SERIES	LETTER DIMENSION											
	CL	DL	EE	EL	GB	GC	GF	HV	LB	MM	NT	ZB
4000	.530	5/8	3/8	2.250	1.375	1.000	2.625	1.625	5.562	.750	5/16-24 x .500 DP	7.437
6000	.987	1-1/8	3/8	3.000	2.000	1.250	3.750	3.000	7.250	1.375	3/8-24 x .500 DP	10.625
8000	1.211	1-5/8	1/2	4.000	2.875	1.500	5.250	4.000	10.125	2.000	1/2-20 x .750 DP	14.625

BULLSEYE: REFERENCE MARK INDICATING ORIENTATION OF ROD END TO ROTARY SECTION
SHAFT KEYWAY & BULLSEYE: SHOWN AT MID-ROTATION
ROD END: STANDARD IS A "PL" (PLAIN) ROD END
PORT POSITIONS: INDICATED BY CIRCLED NUMBERS. LINEAR SECTION NEEDLE & MTG. HOLES REMAIN UNCHANGED RELATIVE TO PORTS WITH OPTIONAL PORT POSITIONS.
MTG. HOLES: CENTERED ON CENTERLINE OF UNIT
STOP TUBES: LOCATED IN TUBES I & II
CUSHIONS: ADD DIMENSION "GC" TO ALL (+ STROKE) DIMENSIONS FOR EACH CUSHION
SHOCK PADS: LINEAR SECTION:
ADD 1/4" TO ALL (+ STROKE) DIMENSIONS FOR EACH SHOCK PAD

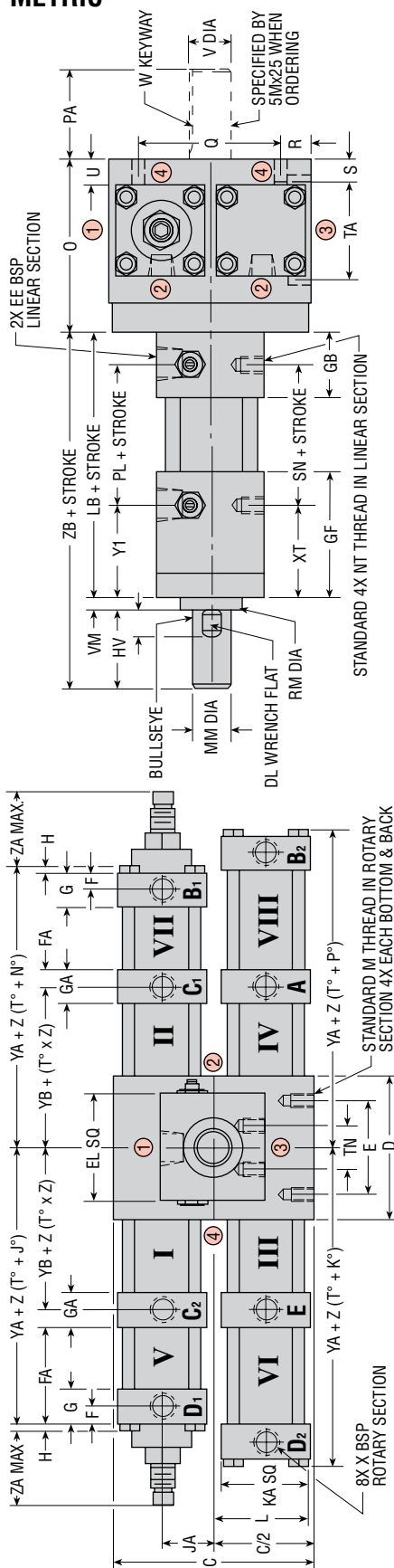
PORTS PRESSURIZED
C₁ & C₂



ROTARY SECTION OPTION LOCATION REFERENCE

ACTUATOR TYPE	LETTER OPTION										PORT & NEEDLE LOCATIONS REFERENCED BY CIRCLED NUMBERS									
	-B	-D	-E	-M	-P	-R	-S	-T	-U	-V	-W	-X	-Y	-Z	-AA	-AB	-AC	-AD	-AE	-AF
5MA11 & 5MA21	VII & V	VII & V	ALL	ALL	ALL	ALL	ALL	ALL	ALL	ALL	ALL	ALL	ALL	ALL	ALL	ALL	ALL	ALL	ALL	ALL
5MH11 & 5MH21	—	VII & V	ALL	ALL	ALL	ALL	ALL	ALL	ALL	ALL	ALL	ALL	ALL	ALL	ALL	ALL	ALL	ALL	ALL	ALL

All standard rod ends have four wrench flats.

METRIC

ROTARY SECTION

SERIES	LETTER DIMENSION																									
	C	D	E	F	FA	G	GA	H	JA	KA	L	M	O	PA	Q	R	S	TA	U	V	W	X	YA	YB	Z	ZA
4000	108	76	50.8	9	10	17	18	6	29	48	53	M8 x 1.25 x 13	92	48	76.2	16	13	50.8	14	22.22/22.23	4.75 x 2.36 x 38	G1/4	171	85	0.33	38
6000	127	102	63.5	10	9	19	18	5	29	57	58	M10 x 1.5 x 16	95.3	48	88.9	19	13	50.8	10	28.55/28.58	6.35 x 3.18 x 38	G1/4	186	101	0.33	48
8000	203	127	76.2	12	12	27	27	11	48	89	92	M20 x 2.5 x 32	159	89	127.0	38	32	63.5	19	44.42/44.45	9.53 x 2.36 x 76	G3/8	251	133	0.66	73

LINEAR SECTION

SERIES	LETTER DIMENSION																		
	CL	DL	EE	EL	GB	GC	GF	HV	LB	MM	NT	PL	RM	SN	TN	VM	XT	Y1	ZB
4000	13	16	G3/8	57	35	25	67	41	141	19.1	M8 x 1.25 x 13	75	51.8	74.6	22.2	6	49	49	189
6000	25	29	G3/8	76	51	32	95	76	184	34.9	M10 x 1.50 x 13	79	50.8	79.4	31.8	10	75	75	270
8000	31	41	G1/2	102	73	38	133	102	257	50.8	M12 x 1.25 x 19	117	69.9	117.5	47.6	13	100	100	371

BULLSEYE: REFERENCE MARK INDICATING ORIENTATION OF ROD END TO ROTARY SECTION

SHAFT KEYWAY & BULLSEYE: SHOWN AT MID-ROTATION

ROD END: STANDARD IS A "PL" (PLAIN) ROD END

SUPPORT POSITIONS: INDICATED BY CIRCLED NUMBERS. LINEAR SECTION NEEDLE & MTG. HOLES

REMAIN UNCHANGED RELATIVE TO

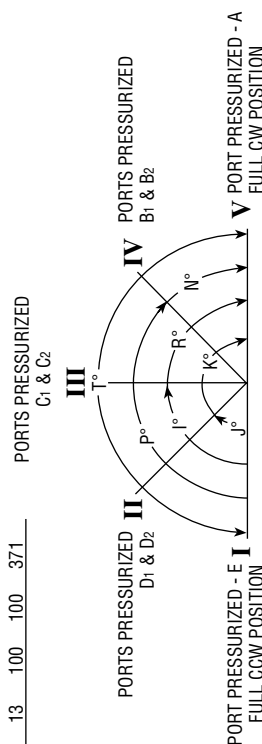
MTG. HOLES: CENTERED ON CENTERLINE OF UNIT

STOP TUBES: LOCATED IN TUBES I & II

CUSHIONS: ADD DIMENSION "GC" TO ALL (+ STROKE) DIMENSIONS FOR EACH CUSHION

SHOCK PADS: LINEAR SECTION:

ADD 6.4 mm TO ALL (+ STROKE) DIMENSIONS FOR EACH SHOCK PAD



ROTARY SECTION OPTION LOCATION REFERENCE

ACTUATOR TYPE		LETTER OPTION REFERENCED BY TUBE NUMBER										PORT & NEEDLE LOCATIONS REFERENCED BY CIRCLED NUMBERS									
		P					F					I									
		-B	-D	STANDARD	-M	-E	PORT	-P	-D	PORT	-P	-D	PORT	-P	-D	PORT					
5MA15 & 5MA25		—	V	VII & V	ALL	ALL	ALL	1	4	1 & 3	1	4	1 & 3	1	3	2	2				
5MH15 & 5MH25		—	V	VII & V	ALL	ALL	2	1 & 3	1	4	1 & 3	1	4	1 & 3	1	3	2				

All standard rod ends have four wrench flats.

2000-8000
multi-position

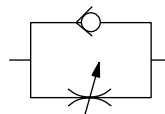
OPTIONS: MULTI-POSITION MULTI-MOTION ACTUATORS

PORT CONTROL®

The exclusive PHD Port Control®, based on the “meter-out” principle, features an adjustable needle and a separate ball check. Both are built into the linear and rotary section and are used to control the speed of the actuator over its entire cycle.

The self-locking needle is adjustable under pressure. It determines the orifice size which controls the exhaust volume. The separate ball check is closed while fluid is exhausting from the

actuator, but opens to permit full flow of incoming fluids. The PHD Port Control® provides the optimum in speed control for multi-motion actuators. It saves space and eliminates the cost of installation and fittings for external flow control valves.



Standard on Series 2000-4000 and on the rotary section only of Series 6000-8000.

DR DC LINEAR SECTION ADJUSTABLE CUSHIONS

D1 D2 ROTARY SECTION ADJUSTABLE CUSHIONS

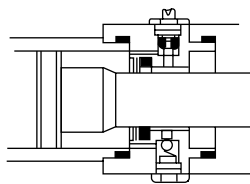
Adjustable cushions, available on all PHD Multi-Motion Actuators, allow smooth deceleration at the end of stroke and rotation to eliminate mechanical shock and hammer effect.

Effective cushioning length (approximate)

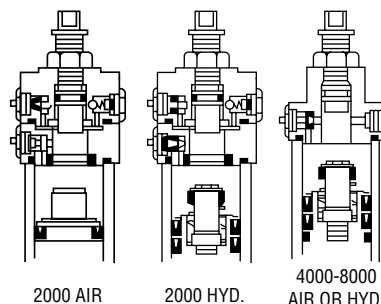
Rotary Section 2000-8000 = 30°

Linear Section 2000-4000 = 3/4", 6000 = 1", 8000 = 1-1/4"

LINEAR CUSHION



ROTARY CUSHIONS

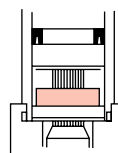


BR BC LINEAR SECTION SHOCK PADS

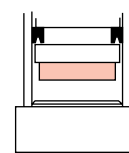
B1 B2 ROTARY SECTION SHOCK PADS

Polyurethane pads for absorption of shock and noise are available on each end of stroke and rotation on Series 2000-8000 Multi-Motion Actuators. Reducing shock permits higher piston velocities for shorter cycle times. Reducing noise levels provides improved environment for increased productivity. Pads eliminate metal-to-metal contact between piston and end caps.

LINEAR SHOCK PAD



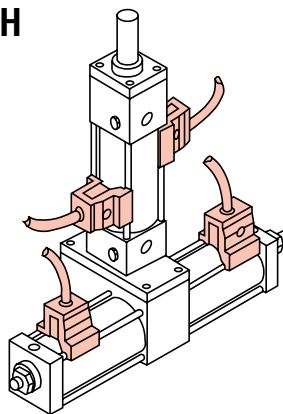
ROTARY SHOCK PAD



NOTE: Pneumatic application only. Linear Section, add 1/4" [6.4 mm] to all (+ Stroke) dimensions for each shock pad. Rotary Section, no increase.

OPTIONS: MULTI-POSITION MULTI-MOTION ACTUATORS

MAGNETIC PISTON FOR USE WITH PHD PROXIMITY SWITCHES



E HALL EFFECT SWITCHES

Multi-Motion Actuators may be equipped with a magnetic band (specify -E) on the pistons which activates externally mounted PHD Hall Effect Switches. These switches allow the interfacing of the PHD Air or Hydraulic Multi-Motion Actuators to various logic systems. This option is for use with the following switches.

COMPACT HALL EFFECT SWITCHES

PART NO.	DESCRIPTION
17503-2-06	NPN Type 4.5-24 VDC
17504-2-06	PNP Type 4.5-24 VDC
17523-2	NPN Type 4.5-24 VDC, Quick Connect
17524-2	PNP Type 4.5-24 VDC, Quick Connect

See engineering data page for Hydraulic Pressure Ratings with these options. See each ordering data for magnetic piston ordering information. See Switches and Sensors section for complete switch specifications. Switches and mounting brackets must be ordered separately.

M REED SWITCHES

The PHD Magnetic Reed Switches may be used in situations where the Hall Effect Switches are not applicable. As with the Hall Effect Switches, a magnetic band (specify -M) on the pistons activates the externally mounted PHD Reed Switches. The Reed Switches may be used to signal a programmable controller, sequencer, relay, or in some cases, a valve solenoid. This option is for use with the following switches.

COMPACT REED SWITCHES

PART NO.	DESCRIPTION
17502-2-06	Sink or Source Type 4.5-24 VDC
17509-3-06	AC Type 110-120 VAC with Current Limit
17522-2	Sink or Source Type VDC, Quick Connect
17529-3	AC Type 110-120 VAC, Quick Connect with Current Limit

2000-8000
multi-position

H HALL EFFECT SENSOR/ TRANSDUCER

For use on all PHD Multi-Motion Actuators. The Hall Effect Sensor/Transducer provides up to four adjustable sensing positions throughout the 180° maximum sensing range. Minimum arc between two points is 1.5° of rotation. Can be used to signal ends of rotation in addition to multiple signals during rotation for indication of arc traveled.

Solid state electronics with Hall Effect sensing technology provide infinite trouble-free cycles.

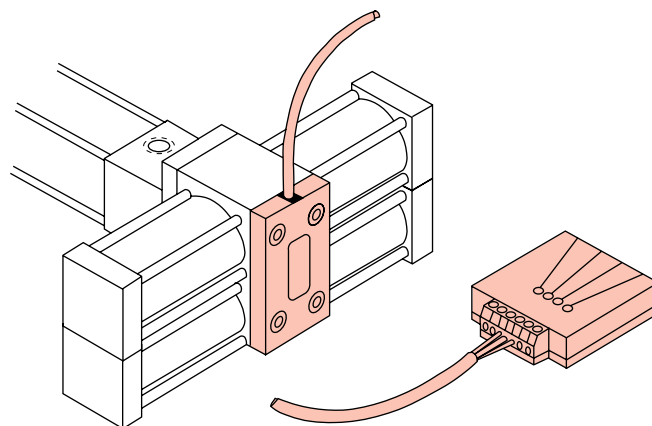
Wide signal range capability permits interfacing with most programmable controllers and logic systems.

Independent adjustment of each set point position from a single sensor.

LED indicators for visual confirmation of each output state.

Set Point Module is available for either current sinking or current sourcing models with 4.5 to 24 VDC output capability.

117 VAC interface module available to supply DC voltage to set point while providing 117 VAC output capability.



SET POINT MODULE

PART NO.	DESCRIPTION
9800-01-0300	4.5-24 VDC, Sink Type Output
9800-01-0400	4.5-24 VDC, Source Type Output

See Switches and Sensors section for information.

OPTIONS: MULTI-POSITION MULTI-MOTION ACTUATORS

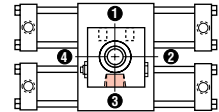
PORT POSITIONS

LINEAR SECTION

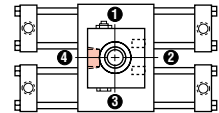
Port Position 1 is standard. **NOTE:** Options -S, -T, and -U imply that mounting holes and flow control needle locations remain unchanged relative to new port positions. (Rotates with port.)



**PORT POSITION 3
LINEAR SECTION**



**PORT POSITION 4
LINEAR SECTION**

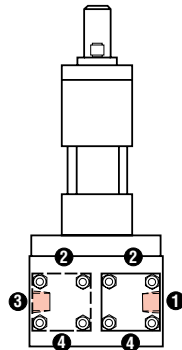


ROTARY SECTION

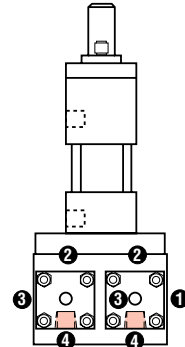
Port Position 2 is standard.

I PORT POSITION 1 TOP RACK PORT POSITION 3 BOTTOM RACK ROTARY SECTION

This option positions the ports in position 1 on tubes I and II and in position 3 on tubes III and IV. This allows access to the ports on the "Top" and "Bottom" sides of the actuator.



**PORT POSITION 4
ROTARY SECTION**



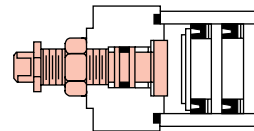
2000-8000
multi-position

ANGLE ADJUSTMENT (STANDARD)

SERIES 2000-8000

Adjusting screw(s) for reducing angle of rotation in either or both directions for use where exact degree of desired rotation cannot be predetermined or where requirements may vary during operation. Standard adjusting screw will reduce angle of rotation up to 30°. Available in conjunction with all other optional features.

Cushions are normally engaged over the last 30° of angle. The use of angle adjusting screws to reduce angle of rotation has a direct effect on the length of cushion engagement. Example: 10° angle reduction will reduce cushion engagement by 10°.



OPTIONS: MULTI-POSITION MULTI-MOTION ACTUATORS



FLUORO-ELASTOMER SEALS

Fluoro-Elastomer seals are available to achieve seal compatibility with certain fluids. Seal compatibility should be checked with the fluid manufacturer for proper application. Consult PHD for high temperature use.



CLOSE TOLERANCE STROKE

This option may be specified when a precise rotation and stroke is required and angle adjustment is not acceptable. By specifying this option, stroke will be a tolerance of $\pm .005$ [± 0.127 mm].

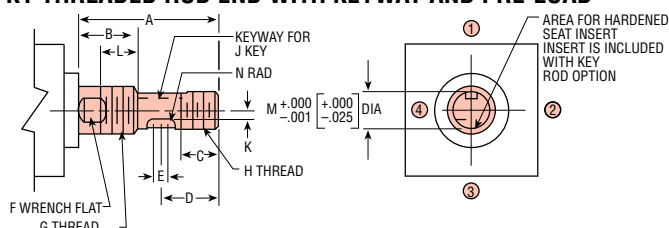


ELECTROLESS NICKEL PLATING

Electroless nickel plating is done on all externally exposed ferrous parts except the pinion shaft and rod end. This optional plating treatment gives an alternative method of protecting the unit from severe environments. **NOTE:** Standard plating is Zinc.

OPTIONAL ROD ENDS

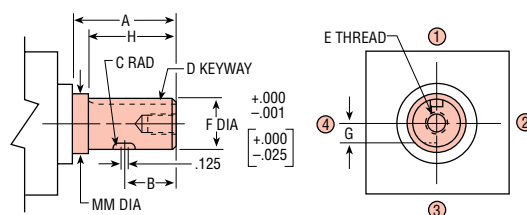
-KY THREADED ROD END WITH KEYWAY AND PRE-LOAD



LETTER DIM.	SERIES			
	2000	4000	6000	8000
A	2.187 [55.5]	2.375 [60.5]	5.187 [132.0]	7.156 [182.0]
B	1.000 [25]	1.000 [25]	2.187 [55.5]	2.906 [74]
C	.562 [14.3]	.625 [16]	1.625 [41.3]	2.250 [57]
D	.852 [21.6]	.977 [25]	2.313 [58.7]	3.250 [82.5]
E	.215 [5.5]	.242 [6]	.437 [11]	.625 [16]
F	1/2 [12.7]	5/8 [16]	1-1/8 [28.6]	1-5/8 [41.2]
G	5/8-18 [M16 x 1.5]	3/4-16 [M18 x 1.5]	1-3/8-12 [M33 x 2.0]	2-12 [M48 x 2.0]
H	1/2-20 [M12 x 1.25]	5/8-18 [M16 x 1.5]	1-1/4-12 [M30 x 2.0]	1-3/4-12 [M42 x 2.0]
J	1/8 x 1/8 x 5/8 [3.18 x 3.18 x 16]	3/16 x 3/16 x 3/4 [4.75 x 4.75 x 19]	1/4 x 1/4 x 1-3/8 [6.35 x 6.35 x 35]	1/2 x 1/2 x 2 [12.7 x 12.7 x 50]
K	.125 [3]	.156 [4]	.422 [10.7]	.594 [15]
L	.625 [16]	.625 [16]	1.345 [34]	1.875 [48]
M	.500 [12.70]	.625 [15.88]	1.250 [31.75]	1.750 [44.45]
N	.093 [2.4]	.125 [3.2]	.156 [4]	.187 [5]

NOTE: Keyway shown at mid-rotation

-PK PLAIN ROD END WITH KEYWAY AND PRE-LOAD



CIRCLED NUMBERS: INDICATE PORT POSITIONS
KEY: INCLUDED WITH ROD END OPTION

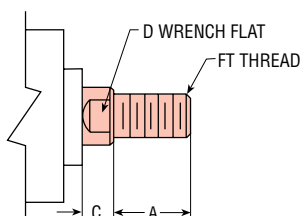
LETTER DIM.	SERIES			
	2000	4000	6000	8000
A	1.500 [38]	1.625 [41.3]	3.000 [76.2]	4.000 [101.6]
B	.375 [9.5]	.812 [20.6]	.812 [20.6]	1.500 [38]
C	.156 [4]	.219 [5.6]	.250 [6.4]	.437 [11]
D	1/8 x 1/16 x 1.00 [3.18 x 1.59 x 25]	3/16 x 3/32 x 1.10 [4.76 x 2.38 x 28]	1/4 x 1/8 x 1.50 [6.35 x 3.18 x 38]	3/8 x 3/16 x 3.00 [9.52 x 4.75 x 76]
E	10-32 x .31 DP [M5 x 0.8 x 7]	5/16-24 x .44 DP [M8 x 1.25 x 11]	3/8-24 x .56 DP [M10 x 1.5 x 14]	1/2-20 x .68 DP [M12 x 1.75 x 17]
F	.500 [12.70]	.750 [19.05]	1.125 [28.57]	1.750 [44.45]
G	.094 [2.4]	.156 [4.0]	.312 [7.9]	.438 [11.1]
H	1.375 [35]	—	2.720 [69]	3.695 [94]
MM	.625 [15.9]	—	1.375 [34.9]	2.000 [50.8]

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- MT MALE THREAD ROD END

SERIES	ROD DIA.	LETTER DIMENSION			
		A	C	D	FT
2000	.625 [15.87]	.750 [19]	.375 [9.5]	1/2 [19.00]	7/16-20 [M12 x 1.25]
4000	.750 [19.05]	1.000 [25]	.375 [9.5]	5/8 [15.80]	9/16-18 [M14 x 1.50]
6000	1.375 [34.93]	2.375 [60.5]	.625 [15.9]	1-1/8 [28.5]	1-14 [M27 x 2.0]
8000	2.000 [50.80]	2.938 [79.5]	.882 [22.2]	1-5/8 [44.5]	1-1/2-12 [M42 x 2.0]

Numbers in [] are metric and are in mm.



All standard rod ends have four wrench flats.

All dimensions are reference only unless specifically toleranced.

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