Revised January 2003



9411 Corsair Road Frankfort, IL 60423 1-800-552-0299 Phone 1-815-464-5650 Fax

EMERGENCY PHONE 1-800-255-3924

TECHNICAL DATA SHEETS TORQUE 176

Description:

TORQUE 176 is a medium strength anaerobic adhesive for sealing hydraulic and pneumatic threads connectors up to 2". To replace P.T.F.E. tapes in the sealing of gases, water, LPG, hydrocarbons, oils and other chemicals. **TORQUE 176** is medium thixotropic which prevents migration of the sealant before or during curing. Highly resistant to heat, corrosion, shocks and vibrations.

Physical Properties:

Color: Blue
Viscosity: 20,000 cps
Specific gravity: 1.04

Max diameter of thread/gap filling: 3" – M80 – 0.30mm

Flash Point >100°C
Solvent content none
Shelf Life 25°C 1 Year

Curing Properties:

Handling cure time: 15-30 minutes
Functional cure time: 1 to 3 hours
Full cure time: 5 to 10 hours
Shear Strength: 8-12 N/mn^2

Locking torque
Breakaway
Prevailing
Temperature range:

10-15 n.m.
12-18 n.m.
-55 to 150°C

Engineering Excellence

For technical information and support call 1-800-552-0299 or visit our website at

