



TECH-MAG Complete Source for Mag-drive Pumps

TECH-MAG Series CPA Alloy P.D. ROTARY VANE Seal-less Mag-Drive Pumps

The **TECH-MAG CPA** Series Alloy P.D. Rotary Vane Seal-less Mag-drive pumps are ideally suited for low flow / high head applications. All **CPA** pumps are equipped with zero leakage magnetic couplings to meet the latest toxic emissions regulations. The absence of mechanical seals or packing glands eliminates costly pump maintenance, lost production time, lost product, process contamination and unexpected failures.

CPA Series pumps feature self-compensating sliding-vanes that maintain design head and flow capacities for extended operating life. **CPA Series** pumps are suitable for thin non-lubricating liquids and/or high differential pressures. The **CPA** pumps are capable of self-priming from a dry start.

Technical Design Features

- Self-priming and can run dry without damage
- No gears to wear or metal to metal contact, low internal slip.
- Capable of proportioning with variable speed drives, turn-down ratios depending upon differential head requirements
- Heavy duty casing
- Heavy duty alloy containment shell for added safety
- Replaceable carbon cartridge low maintenance costs
- Chemically resistant carbon or silicon carbide sleeve bearings
- High torque magnets for direct starting motors
- Pedestal mounted or closed coupled design

Commercial Benefits

- Eliminates vapor discharges and catastrophic seal leakage
- Exempt from costly seal pots and EPA seal monitoring
- Avoids by-pass lines associated with oversized centrifugals
- Extended pump life for reduced maintenance cost

Materials of Construction

Alloy Components

- AISI SS-316L Stainless Steel
- ➤ Incoloy-825
- > Hastelloy-C276

Internal Sleeve Bearings

Alpha Grade Silicon Carbide

Specifications

Self-Priming from dry: to 10 FeetViscosities: to 2000 cPs

System Pressures: 350 PSI to 2500 PSI
 Operating Temperatures: -100°F to 480°F
 Flows: to 17.5 gpm
 Differential Pressures: to 200 psig

Options

- Flanged ports
- Silicon carbide journal bearings
- High temperature design
- External relief valve*
 - *Top port design includes internal relief valve as standard (factory set at 150 PSIG)





TECH-MAG

MODEL CODIFICATION <u>Sample Model</u>: CPA-S2F1A123

SERIES: CPA

MATERIAL:

S = 316SS I = Incoloy 825

H = Hastelloy C276

SIZE:

1 - 26 gph 5 - 132 gph 11 - 300 gph 2 - 53 gph 6 - 158 gph 12 - 480 gph

3 - 80 gph 7 - 185 gph 14 - 660 gph

4 - 105 gph 8 - 212 gph

9 - 238 gph 10 - 264 gph

PUMP HEAD DESIGN:

A = Inline $\frac{3}{8}$ " NPT E = 300# Flange B = Inline $\frac{1}{2}$ " NPT F = Top Port $\frac{3}{8}$ " NPT C = Inline $\frac{3}{4}$ " NPT G = Top Port $\frac{1}{2}$ " NPT D = 150# Flange H = Top Port $\frac{3}{4}$ " NPT

CARTRIDGE MATERIAL:

1 = Carbon (self-lubricating) 2 = Special Carbon (self-lubricating / hi temp)

ROTOR MATERIAL:

A - Alloy B = Alloy w/ SiC End Support Bearings

FRAME SIZE:

1 = NEMA 56C 2 = NEMA 145TC 3 = Bearing Frame (oil lubricated)

Note: Metric frame sizes also available

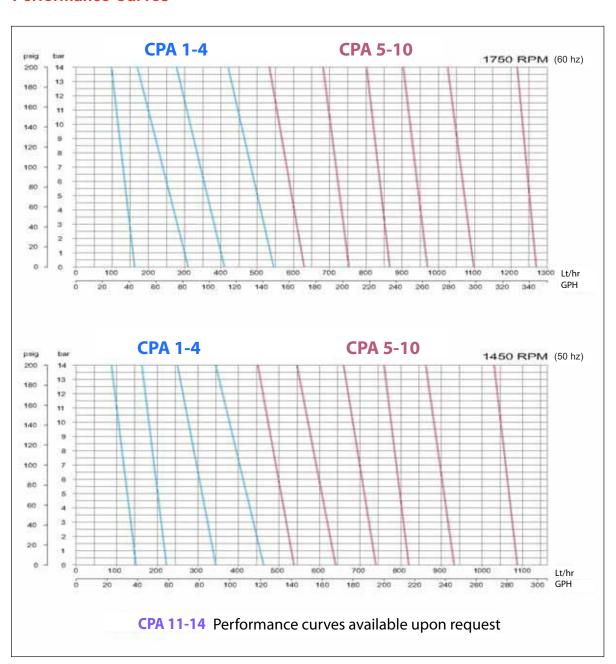
DRIVE:

0 = Less Motor 1 = ODP 2 = TEFC 3 = ULXP 4 = Chem-Duty X = Special

PHASE:

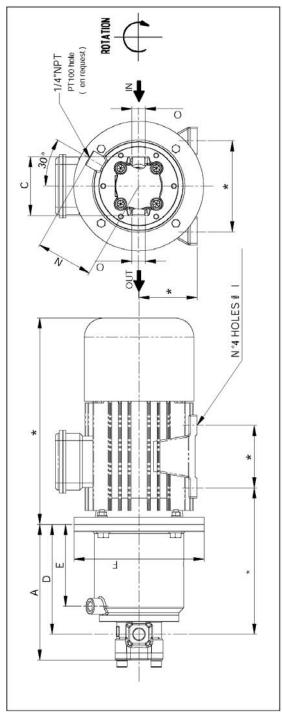
1 = Single 1750 2 = Single 1150 3 = three 1750 4 = three 1150

Performance Curves

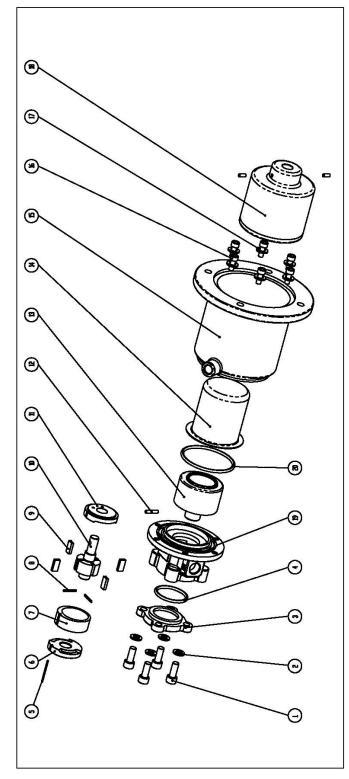


Performances at 2800 and 3500 rpm are available upon request

Dimensional Drawing



	-				
	external magnet	~	111		3.622
The second secon	Suction / Discharge external magnet Port	0	TOIN "0/C	3/0 NP	
			* Depend on the manufacturer		
	Z	2.75	the m		
	N M	*	end or		
	7	*	* Dep		
	-	*			
	Н	*			
	F G H	*		٠	
	Ь	6.29	ylly	t moto	
	E	4.01	ence o	withou	ches
	D	5.35	or refer	pplied	e in in
	A B C D	6.22 * 2.83 5.35 4.0	- This drawing is for reference only	- Pump may be supplied without motor	- All dimensions are in inches
	В	*	drawi	пр та	Jimens
8 1	Α	6.22	- This	- Pun	- All c



ITEM N	Description	material	Quantity
*	Rear casing	SS 316	
51	Bracket	Alluminium	-
J6	Set screws	SS 316	۰
17	Vasher	SS 316	9
81	External magnet	Carbon steel	-
19	Pump casing	316 SS 316	_
දි	Rear casing o-ring 4262	VIIDN	-
3		200	É

TEM N	Description	Material	Quantity
	Set screws	316 SS 316	4
ณ	Vasher	SS 316	4
m	Cover	SS 316	-
4	Cover o-ring 4150	VIIIA	1
L)	Guide pins	SS 316	
9	Front disc	carbon	-
7	Stator	carbon	-
8	Pins	SS 316	ત
6	Vanes	carbon	4
=	Rotor	SS 316	-
1	Rear disc	carbon	
김	Internal magnet locking pin	SS 316	1
13	Internal magnet	SS 316	1

TECH-MAG COMPLETE SOURCE FOR MAG-DRIVE SEALLESS PUMPS

APEI / TECH-MAG PUMPS

12715 210th Avenue Bristol, WI 53104

262-857-8100 Fax: 262-857-9111 www.tech-mag.com E: info@tech-mag.com

Distributed by: